For Smart Factory

Operating
User
MANUAL

MES 3D

ERP + MES + SCADA

Auto & S.I

Table of Contents

User Manual MES

WMS-Mold

I. Put away

Create put away

Mold PutAway

		Reference ▲	From	To	Contact	Scheduled Date	Source Document	Status	Created on
	☆	WH/MP/00010	WH/Fac1/Mockup	WH/Material/Shelf1		3 days ago		Operation	19/03/2024 14:23:44
	☆	WH/MP/00002	WH/Material/Shelf1	WH/Mold		16 days ago		Operation	06/03/2024 17:53:21

+ Create

Ready ✕ Search...

▼ Filters   ≡ Group By   ★ Favorites

1-2 / 2   ‹ ›

Step by step:

1. Put away mold information
2. Click the button to create put away

WMS-Mold

I. Put away

Create put away

Step by Step:
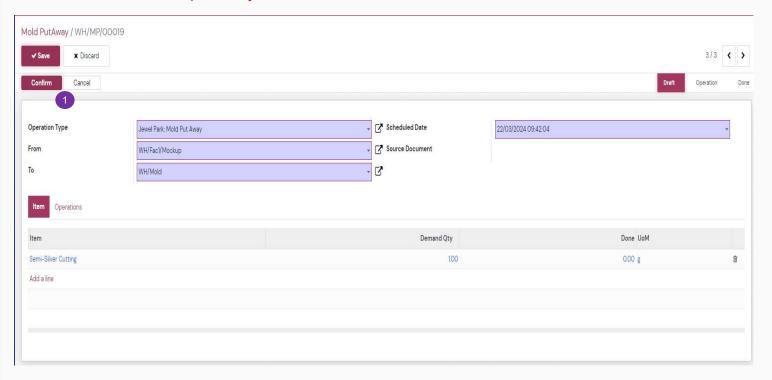* Rubber molds completed in MES > PMS > Rubber Mold are automatically created and approved for placement instructions.
1. Specifying the type of work and product movement path.
2. Enter product information to be received.
3. Save by pressing the "Save" button.
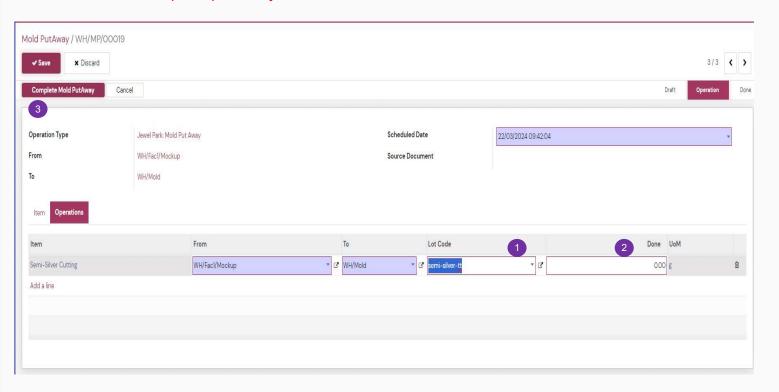
WMS-Mold

I. Put away

Create put away

Mold PutAway / WH/MP/OO019

| ✔ Save | ✘ Discard | | 3 / 3 ‹ › |

| Confirm | Cancel | | Draft | Operation | Done |

①

Operation Type	Jewel Park: Mold Put Away ▾	☑ Scheduled Date	22/03/2024 09:42:04 ▾
From	WH/Fac1/Mockup ▾	☑ Source Document	
To	WH/Mold ▾	☑	

Item | Operations

Item		Demand Qty	Done	UoM	
Semi-Silver Cutting		1.00	0.00	g	🗑
Add a line					

Step by step:

1. Click Confirm to confirm.

WMS-Mold

I. Put away

Complete put away

WMS-Mold

II. Shipping
Create shipping

Mold Shipping

2 + Create ⬇

	Reference ▲	From	To	Contact	Scheduled Date	Source Document	Status	Created on	
☐ ☆	WH/MSP/00045	WH/Material/Shelf1	WH/Fac1/Wax Tree	**1**	Today		Operation	22/03/2024 09:58:17	

▼ Ready ✕ Search…

▼ Filters ≡ Group By ★ Favorites   1-1/1 ‹ ›

Explain

Step by step:

1. Information shipping mold
2. Click the button to create shipping

WMS-Mold

II. Shipping

Create Shipping

Explain

Step by Step:

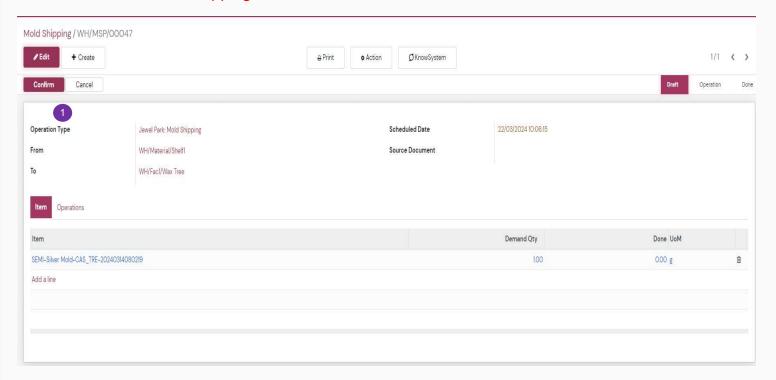1. Specifying the type of work and product movement path.

2. Enter product information to be shipped.

3. Save by pressing the "Save" button.
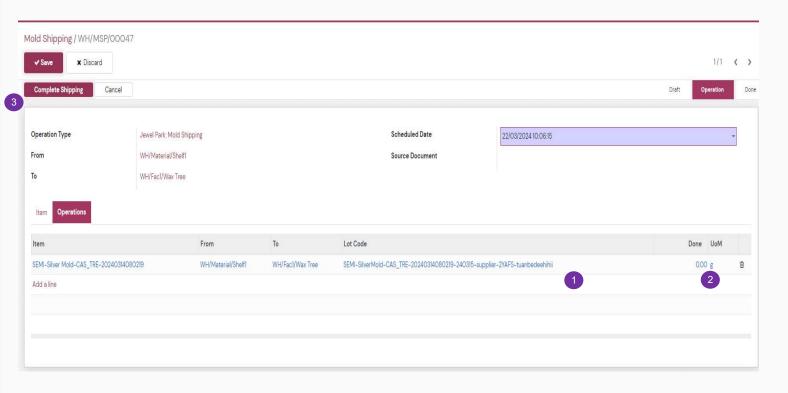
WMS-Mold

III. Shipping

Create shipping

Mold Shipping / WH/MSP/00047

| Edit | + Create | | 🖨 Print | ⚙ Action | ⟳ KnowSystem | | 1/1 ‹ › |

| Confirm | Cancel | | Draft | Operation | Done |

①

Operation Type	Jewel Park: Mold Shipping		Scheduled Date	22/03/2024 10:06:15
From	WH/Material/Shelf1		Source Document	
To	WH/Fac1/Wax Tree			

Item Operations

Item	Demand Qty	Done	UoM	
SEMI-Silver Mold-CAS_TRE-20240314080219	1.00	0.00	g	🗑

Add a line

Step by step:

1. Click Confirm to confirm.

WMS-Mold

III. Shipping

Complete shipping

Mold Shipping / WH/MSP/OO047

✓ Save **✗ Discard** 1/1 ‹ ›

Complete Shipping Cancel Draft **Operation** Done

③

Operation Type	Jewel Park: Mold Shipping	Scheduled Date	22/03/2024 10:06:15 ▾
From	WH/Material/Shelf1	Source Document	
To	WH/Fac1/Wax Tree		

Item **Operations**

Item	From	To	Lot Code	Done	UoM
SEMI-Silver Mold-CAS_TRE-20240314080219	WH/Material/Shelf1	WH/Fac1/Wax Tree	SEMI-SilverMold-CAS_TRE-20240314080219-240315-supplier-2YAFS-tuanbedeehihii ①	0.00 g ②	🗑

Add a line

Step by step:

1. Select the lot code you want to shipping

2. Enter weight g put away

3. Click Complete Shipping to finish.
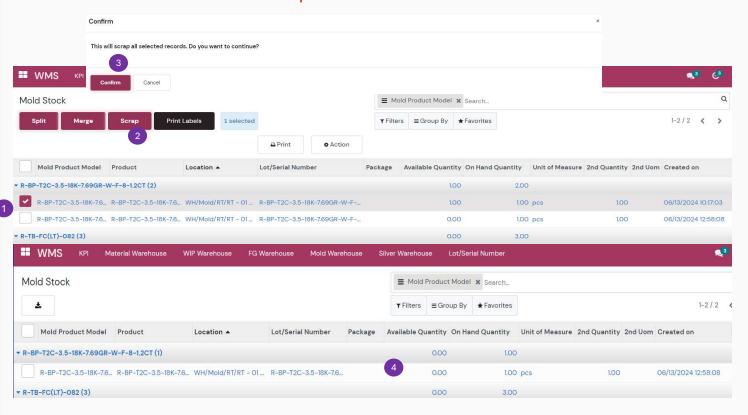
WMS-Mold

VI. Stock

View to stock

WMS-Mold

III. Stock

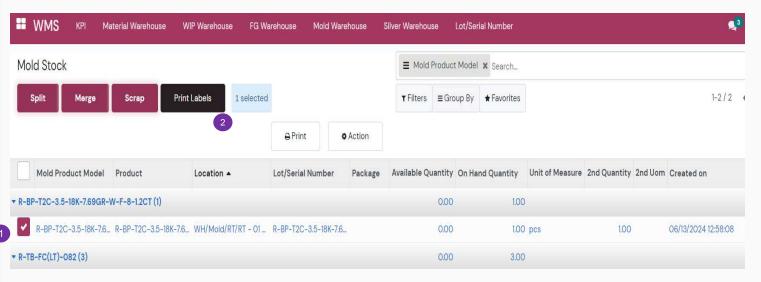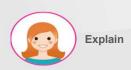**Rubber mold stock disposal**

Step by Step:

1. Check the box to the left of the rubber mold you wish to dispose of.
2. Proceed by pressing the "Scrap" button in the menu displayed when the check box is selected.
3. Execute by pressing the "Confirm" button in the warning window.
4. Expunge material from stock information.

WMS-Mold

III. Stock

Print label

Step by Step:

1. Check the box to the left of the rubber mold to print the label.
2. Print by pressing the "Print Labels" button in the menu displayed when the check box is selected.

Thank you for using
For Smart Factory
MES 3D
ERP + MES + SCADA