

For Smart Factory



Operating |
User |

MANUAL



MES^{3D}

ERP + MES + SCADA

Auto & S.I

User Manual MES

- I. Put Away Slide 3 > 5
- II. ShippingSlide 6 > 8
- III. Stock Slide 9

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WMS-Mold

I. Put away

Create put away

Mold PutAway

Ready Search

+ Create

Filters Group By Favorites 1-2/2

Reference	From	To	Contact	Scheduled Date	Source Document	Status	Created on
WH/MP/00010	WH/FacI/Mockup	WH/Material/ShelfI		3 days ago		Operation	19/03/2024 14:23:44
WH/MP/00002	WH/Material/ShelfI	WH/Mold	1	16 days ago		Operation	06/03/2024 17:53:21



Explain

Step by step:

1. Put away mold information
2. Click the button to create put away

WMS-Mold

I. Put away

Create put away

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

Mold PutAway / New

Save Discard

Cancel Draft Operation Done

Operation Type Jpark: Mold Put Away Scheduled Date 06/13/2024 12:49:59

From WH/Fac1/Wax Tree Source Document

To WH/Mold

Item Operations

Item	Demand Qt...	Done	UoM
R-BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT+2	1.00	0.00	pcs

Add a line



Explain

Step by Step:

* Rubber molds completed in MES > PMS > Rubber Mold are automatically created and approved for placement instructions.

1. Specifying the type of work and product movement path.
2. Enter product information to be received.
3. Save by pressing the "Save" button.

WMS-Mold

I. Put away

Create put away

Mold PutAway / WH/MP/00019

✓ Save ✕ Discard 3 / 3 < >

Confirm Cancel Draft Operation Done

1

Operation Type: Jewel Park: Mold Put Away | Scheduled Date: 22/03/2024 09:42:04

From: WH/Fac/ Mockup | Source Document

To: WH/Mold

Item Operations

Item	Demand Qty	Done	UoM
Semi-Silver Cutting	100	0.00	g

Add a line



Explain

Step by step:

1. Click Confirm to confirm.

WMS-Mold

I. Put away

Complete put away

Mold PutAway / WH/MP/00019

✓ Save ✕ Discard 3 / 3 < >

Complete Mold PutAway Cancel Draft **Operation** Done

3

Operation Type: Jewel Park: Mold Put Away
From: WH/Fac/Mockup
To: WH/Mold
Scheduled Date: 22/03/2024 09:42:04
Source Document:

Item **Operations**

Item	From	To	Lot Code	Done	UoM
Semi-Silver Cutting	WH/Fac/Mockup	WH/Mold	semi-silver-tt	0.00	g

Add a line



Explain

Step by step:

1. Click Complete Mold Putaway to finish.

WMS-Mold

II. Shipping Create shipping

Mold Shipping

Ready Search...

Filters Group By Favorites 1-1/1

Reference	From	To	Contact	Scheduled Date	Source Document	Status	Created on
WH/MSP/00045	WH/Material/Shelf1	WH/Fac1/Wax Tree	1	Today		Operation	22/03/2024 09:58:17



Explain

- Step by step:
1. Information shipping mold
 2. Click the button to create shipping

WMS-Mold

II. Shipping

Create Shipping

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

Mold Shipping / New

Save Discard

Cancel Draft Operation Done

Operation Type Jpark: Mold Shipping Scheduled Date 06/13/2024 10:33:18

From WH/Mold Source Document

To WH/Fac1/Wax Tree

Item Operations

Item	Demand Qt...	Done	UoM
R-BP-T2C-3.5-18K-7.69GR-W-F-8-12CT+2	1.00	0.00	pcs

Add a line



Explain

Step by Step:

1. Specifying the type of work and product movement path.
2. Enter product information to be shipped.
3. Save by pressing the "Save" button.

WMS-Mold

III. Shipping

Create shipping

Mold Shipping / WH/MSP/00047

Edit + Create Print Action KnowSystem 1/1 < >

Confirm Cancel Draft Operation Done

1

Operation Type | Jewel Park: Mold Shipping | **Scheduled Date** | 22/03/2024 10:06:15

From | WH/Material/Shelf1 | **Source Document** |

To | WH/Fac1/Wax Tree

Item Operations

Item	Demand Qty	Done	UoM
SEMI-Silver Mold-CAS_TRE-20240314080219	1.00	0.00	g

Add a line



Explain

Step by step:

1. Click Confirm to confirm.

WMS-Mold



Explain

III. Shipping Complete shipping

Mold Shipping / WH/MSP/00047

Save

Discard

1/1 < >

Complete Shipping

Cancel

Draft

Operation

Done

Operation Type: Jewel Park: Mold Shipping
From: WH/Material/Shelf1
To: WH/Fac1/Wax Tree
Scheduled Date: 22/03/2024 10:06:15
Source Document:

Item Operations

Item	From	To	Lot Code	Done	UoM
SEMI-Silver Mold-CAS_TRE-20240314080219	WH/Material/Shelf1	WH/Fac1/Wax Tree	SEMI-SilverMold-CAS_TRE-20240314080219-240315-supplier-2YAFS-tuanbedeehiiii	0.00	g

Add a line

1

2

Step by step:

1. Select the lot code you want to shipping
2. Enter weight g put away
3. Click Complete Shipping to finish.

WMS-Mold

VI. Stock

View to stock



Explain

Step by step:

1. View to stock

Mold Product Model	Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure
▼ Undefined (6)					1,212.00	1,213.00	
<input type="checkbox"/>	Rubber Mold	WH/Mold	Rubber Mold-100g-2pcs-240312-VN-001		99.00	99.00	g
<input type="checkbox"/>	Rubber Mold	WH/Mold/TBC/TBC - 02 - 05	Rubber Mold-100g-2pcs-240312-VN-001		1.00	1.00	g
<input type="checkbox"/>	Rubber Mold	WH/Mold	Rubber Mold-102g-100pcs-240312-VN-001		102.00	102.00	g
<input type="checkbox"/>	Square File Small	WH/Mold/TNC	SquareFileSmall-240312-TestSupplier-7D4SC		999.00	1000.00	g
<input type="checkbox"/>	SEMI-18K-W-GoldTree-CAS_TRE-20240313093406	WH/Mold/T4C3/T4C3 - 02 - 10	SEMI-18K-W-GoldTree-CAS_TRE-20240313093406-240318-hieu-WTAJB		1.00	1.00	g
<input type="checkbox"/>	Semi-Silver Cutting	WH/Mold/T4C3/T4C3 - 02 - 07	semi-silver-tt		10.00	10.00	g

WMS-Mold



Explain

III. Stock

Rubber mold stock disposal

Step by Step:

1. Check the box to the left of the rubber mold you wish to dispose of.
2. Proceed by pressing the “Scrap” button in the menu displayed when the check box is selected.
3. Execute by pressing the “Confirm” button in the warning window.
4. Expunge material from stock information.

Confirm

This will scrap all selected records. Do you want to continue?

Confirm Cancel

WMS KPI

Mold Stock

Split Merge Scrap Print Labels 1 selected

Mold Product Model Search...

Filters Group By Favorites 1-2 / 2

Mold Product Model	Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on
R-BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT (2)					1.00	2.00				
<input checked="" type="checkbox"/>	R-BP-T2C-3.5-18K-7.6...	R-BP-T2C-3.5-18K-7.6...	WH/Mold/RT/RT - 01 ...	R-BP-T2C-3.5-18K-7.69GR-W-F-...	1.00	1.00	pcs	1.00		06/13/2024 10:17:03
<input type="checkbox"/>	R-BP-T2C-3.5-18K-7.6...	R-BP-T2C-3.5-18K-7.6...	WH/Mold/RT/RT - 01 ...	R-BP-T2C-3.5-18K-7.69GR-W-F-...	0.00	1.00	pcs	1.00		06/13/2024 12:58:08
R-TB-FC(LT)-082 (3)					0.00	3.00				

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

Mold Stock

Mold Product Model Search...

Filters Group By Favorites 1-2 / 2

Mold Product Model	Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on
R-BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT (1)					0.00	1.00				
<input type="checkbox"/>	R-BP-T2C-3.5-18K-7.6...	R-BP-T2C-3.5-18K-7.6...	WH/Mold/RT/RT - 01 ...	R-BP-T2C-3.5-18K-7.6...	0.00	1.00	pcs	1.00		06/13/2024 12:58:08
R-TB-FC(LT)-082 (3)					0.00	3.00				

WMS-Mold

III. Stock

Print label



Explain

Step by Step:

1. Check the box to the left of the rubber mold to print the label.
2. Print by pressing the "Print Labels" button in the menu displayed when the check box is selected.

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number 3

Mold Stock

Mold Product Model Search...

Split Merge Scrap **Print Labels** 1 selected

Print Action

<input type="checkbox"/>	Mold Product Model	Product	Location ▲	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on
▼	R-BP-T2C-3.5-18K-7.69GR-W-F-8-12CT (1)					0.00	1.00				
<input checked="" type="checkbox"/>	R-BP-T2C-3.5-18K-7.6...	R-BP-T2C-3.5-18K-7.6...	WH/Mold/RT/RT - 01...	R-BP-T2C-3.5-18K-7.6...		0.00	1.00	pcs	1.00		06/13/2024 12:58:08
▼	R-TB-FC(LT)-082 (3)					0.00	3.00				



Thank you for using
For Smart Factory

MES 3D

ERP + MES + SCADA