For Smart Factory



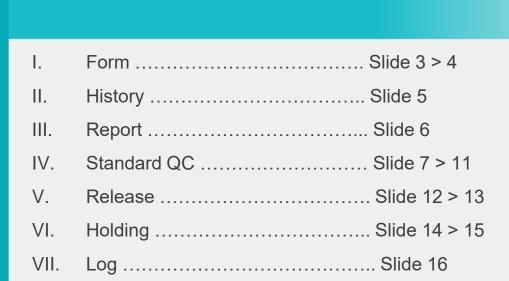
Operating User MANUAL



ERP + MES + SCADA



Table of Contents





User Manual

I. Form

Purpose:

_ Information on list of QC check form

MES KPI QMS PMS MMS	Scrap Repair Process			م د
orm 3		Şearch	8	
+ Create 🛓		▼ Filters ≡ Grou	p By 🔹 Favorites	1-40 / 40 🔏
	Form Type	Product	State	Created on
ItemQC-hieu-official - Copy	Item QC	(CUTTINGPLATE_18K_P_HIEU)(TICR-27B-7"-W-14.56-18K(借제)	Confirmed	31/01/2024 12:56:43
PQC-Hieu-official2	PQC	(NECKLACE_18K_HIEU) (CUTTINGPLATE_18K_P_HIEU) (HieuPro2) (HieuProduct)	Confirmed	30/01/2024 15:33:51
My test Item QC	Item QC		Confirm	25/01/2024 13:02:03
IQC My test	Item QC	(My2201-Product18K)	Confirmed	22/01/2024 15:07:02
oqc	OQC		Confirmed	19/01/2024 16:17:22
PQC	PQC	2	Confirmed	19/01/2024 15:23:17
IQC	IQC	-	Confirmed	19/01/2024 13:00:41
ItemQC-hieu-official	Item QC	(24K Gold)	Confirmed	19/01/2024 12:30:09
CAD-hieu-offical	CAD&RP	(HieuPro2)	Confirmed	19/01/2024 10:03:23
OQC-hieu-Offical	OQC	(HieuPro2)	Confirmed	19/01/2024 10:01:23
My test IQC 01	IQC		Confirmed	18/01/2024 19:50:49
MytestformPQC01	PQC	(MyPMSProduct14K) (MyPMSProduct18K)	Confirmed	18/01/2024 19:44:53
PQC-Hieu-official	PQC	(HieuPro2) (HieuProduct)	Confirmed	18/01/2024 16:54:28
IQC-Hieu-Offical	IQC	(ALLOY18K) (MEG018K) (MEG024K) (Rubber01) (Plaster01)	Confirmed	18/01/2024 16:47:12
Test QC	PQC	(MytestMaterial)	Confirm	17/01/2024 16:44:54



- 1. Search function
- Information about the list of created QC check form
- 3. Excel file export function
- 4. Click "Create" to create a QC check form. See the next slide.

I. Form Step by step: 1. Fill in information: **Purpose:** - Form Title _ Create QC check form - Form Type: Select QC type (IQC, PQC, OQC, Item QC) - Items: Select materials for IQC /New check form. Select products for PQC, × Discard OQC and Item QC check form. Confirm Preview Form 2. Fill in the details: - Type Form Title Form QC - QC Process PQC Form Type - QC Code test X ltems - Method QC List - Frequency 2 ype QC Process QC Code Method Frequency 3. Click "Save" to create Visual PQC - PQC PQC Poor Workmanship Soldering/Filing Method PQC Check all Û 4. Click "Confirm" to confirm using the Add a line QC check form 5. Click "Preview Form" to preview the QC check form.

Explain

II. History

Purpose:

_ View QC check history information

lt					Search					
						≡ Group By				1-80 / 1279 🔇
e	ltem		Lot Code				QC Staff	Form Type	Overall Result	Created on
QC/Res/ 01278	My2201-Cutting		LOT-MY2201PRODU	CT18K-CUT-20240122-OK-002			Ab	ltem QC	OK	06/02/2024 14:03:34
C/Res/ 01277	GOLD_TREE_HIEU		-				Ab	PQC	ОК	06/02/2024 13:30:39
C/Res/ 01276	GOLD_TREE_HIEU						Ab	PQC	ОК	06/02/2024 13:30:39
C/Res/ 01275	SEMI-GOLDTREEHIEU-ME	TALTREE	2				Ab	PQC	OK	06/02/2024 13:29:19
C/Res/ 01274	SEMI-GOLDTREEHIEU-WA	х					Ab	PQC	OK	06/02/2024 13:28:09
C/Res/ 01273	SEMI-GOLDTREEHIEU-ME	TALTREE					Ab	PQC	OK	06/02/2024 13:22:58
O	C Staff verall Result orm Type QC List	Ab OK Item QC		4						
	уре	QC Process	QC Code	Method	Frequ	iency			Input Ju	udgement
т	ype ItemQC	Process ItemQC	Gold enough	Method ItemQC	Frequ	ency ItemQC			0 0	к
Т	ype ItemQC	Process ItemQC	Standard ItemQC	Method ItemQC	Frequ	ency ItemQC			0 0	к

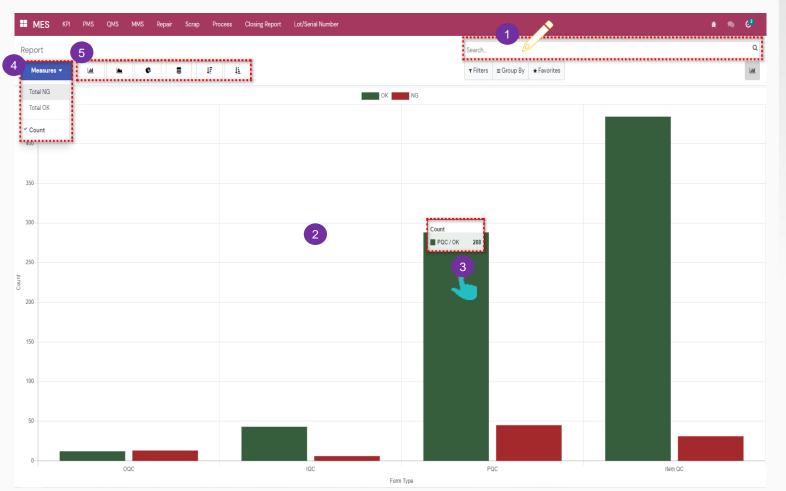


- Step by step:
- 1. Search function
- 2. Excel file export function
- QC check history list information.
 Click on a line in the list to see details
- 4. Detailed information on QC check history.

III. Report

Purpose:

_ View QC check result report information





- Step by step:
- 1. Search function
- 2. The graph shows information about the total number of inspections by each type of QC.
- 3. Click on a column in the graph to view detailed check history
- 4. Click "Measures" to select the value information to view
- 5. List of views: Bar Chart, Line Chart, Pie Chart, Stacked (Column charts displayed in stacked mode), Descending and Ascending.

IV. Standard QC

Purpose:

_ Add new check type for QC check form

MES KPI QMS I	PMS MMS Scrap	Create Type			×	4 8 (
ndard Information		Name Apply				1/1 🔇
Type QC Process QC C	ode Method Frequency	Save & Close	Save & New Discard			
lame	Apply				Last Updated on	
ype PQC	PQC	Adminis	26/12/2023	Administrator	26/12/2023 11:11:09	Û
isual PQC	PQC	Administrator	05/01/2024	Administrator	05/01/2024 13:05:30	Û
ype OQC	OQC	Administrator	26/12/2023	Administrator	26/12/2023 11:11:16	Û
isual OQC	OQC	Administrator	05/01/2024	Administrator	05/01/2024 13:06:21	Û
ype ItemQC	Item QC	Administrator	26/12/2023	Administrator	26/12/2023 11:11:36	Û
ïsual IQC	IQC	Administrator	03/01/2024	Administrator	05/01/2024 13:05:45	Û
est IQC 171	IQC	Administrator	17/01/2024	Administrator	17/01/2024 12:58:14	1
ype IQC 2	IQC	Administrator	26/12/2023	Administrator	26/12/2023 11:11:02	Û
RAY	IQC	Administrator	03/01/2024	Administrator	03/01/2024 13:35:22	Û
QC TUÁN	IQC	tuan	04/01/2024	tuan	04/01/2024 08:15:54	Û
Jacv	IQC	Administrator	04/01/2024	Administrator	04/01/2024 08:19:37	Û
ype IQC My	IQC	Administrator	05/01/2024	Administrator	05/01/2024 15:52:59	Û
ype IQC	IQC	Administrator	26/12/2023	Administrator	26/12/2023 11:10:52	Û
isual CAD&RP	CAD&RP	Administrator	05/01/2024	Administrator	05/01/2024 13:05:56	Û
ype CAD	CAD&RP	Administrator	26/12/2023	Administrator	26/12/2023 11:11:25	Û



Step by step:

- In tab "Type" (This type of QC inspection includes: inspection of appearance, quality control, measurement, performance, XRF measurement, ...)
- Click "Add a line" to add a check type
- 3. Fill in the information:

- Name

- Apply: Applicable QC type (IQC,

PQC, OQC, Item QC)

Then save

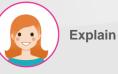
4. Click "Save" to confirm add the check type

IV. Standard QC

Purpose:

_ Add a new QC process for the QC check form

MES KPI QMS PMS MMS Scrap Crea	ate QC Process	٨		×		€• ي
Andard Information Save X Discard 1 QC Process QC Code Method Frequence	e	•				1/1 🗸 🗲
Name	Save & Close Save &	New Discard			Last Updated on	
Type PQC > Process PQC	PQC	Administrator	26/12/2023	OdooBot	19/01/2024 13:06:31	a
Visual PQC > PQC	PQC	Administrator	05/01/2024	OdooBot	19/01/2024 13:06:31	â
Type OQC > Process OQC	OQC	Administrator	26/12/2023	OdooBot	19/01/2024 13:06:31	a
Visual OQC > OQC	OQC	Administrator	05/01/2024	OdooBot	19/01/2024 13:06:31	Û
Type ItemQC > Process ItemQC	Item QC	Administrator	26/12/2023	OdooBot	19/01/2024 13:06:31	Û
Visual IQC > IQC for gold	IQC	Administrator	05/01/2024	OdooBot	19/01/2024 13:06:31	Û
Test IQC 171 > QC Process 1701	IQC	Administrator	17/01/2024	OdooBot	19/01/2024 13:06:31	Û
Type IQC 2 > Process IQC 2	IQC	Administrator	26/12/2023	OdooBot	19/01/2024 13:06:31	۵
XRAY > IQC for gold	IQC	Administrator	03/01/2024	OdooBot	19/01/2024 13:06:31	Û
Visual IQC > IQC for other material	IQC	Administrator	03/01/2024	OdooBot	19/01/2024 13:06:31	Û
IQC TUÁN > Tuan	IQC	tuan	04/01/2024	OdooBot	19/01/2024 13:06:31	Û
Type IQC My > Process IQC My	IQC	Administrator	05/01/2024	OdooBot	19/01/2024 13:06:31	Û
Type IQC > Process IQC	IQC	Administrator	26/12/2023	OdooBot	19/01/2024 13:06:31	a
Visual CAD&RP > CAD & RP Injection QC	CAD&RP	Administrator	05/01/2024	OdooBot	19/01/2024 13:06:31	۵
rpe CAD > Process CAD	CAD&RP	Administrator	26/12/2023	OdooBot	19/01/2024 13:06:31	â



- Step by step:
- 1. In tab "QC Process"
- Click "Add a line" to add a QC process
- 3. Fill in the information:
 - Туре
 - Name

- Apply: The applicable QC type is automatically displayed when the check type is selected (IQC, PQC, OQC, Item QC)

Then save

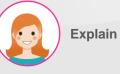
4. Click "Save" to confirm add the QC process

IV. Standard QC

Purpose:

_ Add a new check standard for the QC check form

MES KPI QMS PMS MMS Scrap Cr	eate QC Code	×			•	4
andard Information	pe -					
✓ Save 🗙 Discard	em v				1/1	
	C Code 3 New				17.1	
Ne	ime					
Type QC Process QC Code Method Frequency	ply					
1					41-47 / 47	
QC Code	Save & Close Save & New Discard	ру	Create Date	Last Updated by	Last Updated on	
Visual CAD&RP > CAD & RP Injection QC > QC Code 40	Beeofe/ Crack/Deform	CAD&RP Administrator	05/01/2024	OdooBot	19/01/2024 13:06:31	
Visual CAD&RP > CAD & RP Injection QC > QC Code 39	Unformed Bezel/Component	CAD&RP Administrator	05/01/2024	OdooBot	19/01/2024 13:06:31	
Visual CAD&RP > CAD & RP Injection QC > QC Code 37	Missing Wax	CAD&RP Administrator	05/01/2024	OdooBot	19/01/2024 13:06:31	
Type CAD > Process CAD > QC Code 5	Standard CAD	CAD&RP Administrator	26/12/2023	OdooBot	19/01/2024 13:06:31	
Visual CAD&RP > CAD & RP Injection QC > QC Code 38	Unformed	CAD&RP Administrator	05/01/2024	OdooBot	19/01/2024 13:06:31	
Visual CAD&RP > CAD & RP Injection QC > QC Code 44	Others	CAD&RP Administrator	05/01/2024	OdooBot	19/01/2024 13:06:31	
sual CAD&RP > CAD & RP Injection QC > QC Code 43	Over grinding	CAD&RP Administrator	05/01/2024	OdooBot	19/01/2024 13:06:31	
Add a line						



Step by step:

- In tab "QC Code" (This is the QC check standard)
- 2. Click "Add a line" to add check standards
- 3. Fill in the information:
 - Туре
 - Item
 - QC Code: Standard QC code
 - Name

- Apply: The applicable QC type is automatically displayed when the check type is selected (IQC, PQC, OQC, Item QC)

Then save

4. Click "Save" to confirm add the QC check standards.

IV. Standard QC

Purpose:

_ Add a new check method for the QC check form

MES KPI QMS PMS	MMS Scrap Repair I	Create Method	*		×	S
ndard Information		Name Apply 3		v		1/1
Type QC Process QC Code	Method Frequency	Save & Close	Save & New Dis	card		
ame	Apply	Created by	Create Date	Last Updated by	Last Updated on	
ethod PQC	PQC	Administrator	26/12/2023	Administrator	26/12/2023 11:17:16	
reyes	PQC	Administrator	03/01/2024	Administrator	03/01/2024 14:07:26	
ethod OQC	OQC	Administrator	26/12/2023	Administrator	26/12/2023 11:17:23	
reyes	OQC	Administrator	03/01/2024	Administrator	03/01/2024 14:08:01	
reyes	Item QC	Administrator	19/01/2024	Administrator	19/01/2024 12:33:18	
ethod ItemQC	Item QC	Administrator	26/12/2023	Administrator	26/12/2023 11:17:42	
r Eyes My	IQC	Administrator	05/01/2024	Administrator	05/01/2024 16:10:33	
reyes	IQC	Administrator	03/01/2024	Administrator	03/01/2024 14:07:26	
ethod test	IQC	Administrator	17/01/2024	Administrator	17/01/2024 12:59:54	
ethod IQC	IQC	Administrator	26/12/2023	Administrator	26/12/2023 11:17:08	
old scope machine	IQC	Administrator	03/01/2024	Administrator	03/01/2024 14:07:26	
ethod CAD	CAD&RP	Administrator	26/12/2023	Administrator	26/12/2023 11:17:33	
	CAD&RP	Administrator	08/01/2024	Administrator	08/01/2024 09:20:33	



- **Explain**
- Step by step:
- 1. In tab "Method"
- 2. Click "Add a line" to add a check method
- 3. Fill in the information:
 - Name
 - Apply: Applicable QC type (IQC,
- PQC, OQC, Item QC)
 - Then save
- 4. Click "Save" to confirm add the QC check method.

IV. Standard QC

Purpose:

_ Add a new check frequency for the QC check form

MES KPI QMS PMS Indard Information	MMS Scrap Repair	Process Apply 3		×		* * 1/1
Type QC Process QC Code N	lethod Frequency	Save & Close	Save & New	Discard		
ame	Apply	Created by	Create Date	Last Updated by	Last Updated on	
heck all	PQC	Administrator	03/01/2024	Administrator	03/01/2024 14:09:39	
time	PQC	Administrator	26/12/2023	Administrator	26/12/2023 11:18:07	
QL	PQC	Administrator	03/01/2024	Administrator	03/01/2024 14:09:39	
heck all	OQC	Administrator	03/01/2024	Administrator	03/01/2024 14:09:39	
time	OQC	Administrator	26/12/2023	Administrator	26/12/2023 11:18:16	
QL	OQC	Administrator	03/01/2024	Administrator	03/01/2024 14:09:39	
heck all	Item QC	Administrator	19/01/2024	Administrator	19/01/2024 12:33:18	
requency ItemQC	Item QC	Administrator	26/12/2023	Administrator	26/12/2023 11:18:41	
QL	IQC	Administrator	03/01/2024	Administrator	03/01/2024 14:09:39	
heck all	IQC	Administrator	03/01/2024	Administrator	03/01/2024 14:09:39	
est 1701	IQC	Administrator	17/01/2024	Administrator	17/01/2024 13:00:14	
		A 1 1 1 1 1 1	26/12/2023	Administrator	26/12/2023 11:18:00	
time	IQC	Administrator	20/12/2023	Administrator	20/12/2020 11:10:00	



- Step by step:
- 1. In tab "Frequency"
- 2. Click "Add a line" to add a check frequency
- 3. Fill in the information:

- Name

- Apply: Applicable QC type (IQC,

PQC, OQC, Item QC)

Then save

4. Click "Save" to confirm add the QC check frequency.

V. Release

Purpose:

_ Release Hold materials, semi-finished products and products after QC check

with NG results

HES KPI	I QMS PMS MMS Scrap Repair Process		1			& ⁸ (. ⁶
Release	5		Search			(
3 Relea	ase 1 selected	⊖ Print ♦ Action	▼ Filters			1-35 / 35 🔇 📏
	uct	Lot/Serial Number		Quantity Product Type	Current Location	Created on
SEML 705-900-2.3	3-7inch-18k-6.60g-w-full-53pcs-2.65ct-HM (1)					
•	§ SEMI-TBC-900-2.3-7inch-18k-6.60g-w-full-53pcs-2.65ct-HM	LOT-SEMITBC900237INCH18K660GWFULL53PCS265CTHM-20240206-NG	-001	1.00 Semi Product	WH/Fac1/PL1	06/02/2024 09:06:45
Gold (W) (1))					
My-Wax (2)						
TBC-900-2.3-7inch	n-18k-6.60g-w-full-53pcs-2.65ct (1)					
SEMI-My2201-Produ	uct18K-POL-1(3)	2				
SEMI-My2201-Produ	uct18K-HM (8)					
SEMI-HC-070(6.5)-	-P-18k-2.10g-w-39pcs-1.20ct-HM (1)					
SEMI-My2201-Produ	uct18K-POL-1(1)					
SEMI-My2201-Produ	uct18K-HM (6)					
Mego24K (1)	Popup Title					×
Alloy (4)	Reason					
SEMI-My2201-Produ						
SEMI-My2201-Produ		6				
SEMI-MyPMSProduc	Confirm	~				



- 1. Search function
- Information on list of materials, semi-finished products and products after QC inspection with NG results
- 3. Excel file download function
- 4. Tick to select 1 line in the list
- 5. Click "Realese" to release hold.
- 6. Fill in the Reason information then select "Save" to save.
- 7. Print function
- Click "Action" to select the "Export" function to excel or csv file.

V. Release

Purpose: Location movement after change of judgment of NG judged materials,

semi-finished products and finished products

Edit + Create			Print • Action				1/1	1 < 3
						Draft	Operatio	n D
peration Type om	Jperk: Material Shipping WH/Material/NG WH/Material/Stock		Scheduled Date Source Document	06/05/2024 13:54:01				
tern Operations			gQty Uom From	To	Let Code			
19999	000 000	150.00 g	0.00 pcs WH/Material/NG	WH/Material/Stock	AU9999-240328-Vend	lor-Z2YSX		-
ease / False / Edit + Create		Print • Action					1/1	
						Draft	Operation	Do
om	WH/REC		Shipping Date	06/05/202	4 13-27-02			
	WH/Fact/Hish		Source Document	00/05/202	e 16.07.000			
Item Operations	(2)	Lot Code		Reserved		mand Qty	2Receive	Uom I
Operations roduct	WH/FacUHs.		Source Document	Reserved		mand Qty		UoM I D pcs
Item Operations roduct EME-BP-T2C-3.5-18K-7.09GR- roceiving / False	WH/FacUHa From To	acl/HM BP-T2C-3.5-18K-7.69GR-W-F-	Source Document	Reserved	Done UoM 2Der	100	1.00) pcs
Item Operations roduct EME-BP-T2C-3.5-18K-7.09GR- roceiving / False	WH/FacUHa From To	acl/HM BP-T2C-3.5-18K-7.69GR-W-F-	Source Document 8-12CT-HM 1-9g-1pcs#0-240623	Reserved	Done UoM 2Der		100) pcs
tem Operations oduct MI-BP-T2C-3.5-18K-7.69GR- ceiving / False	WH/FacUHa From To	acl/HM BP-T2C-3.5-18K-7.69GR-W-F-	Source Document 8-12CT-HM 1-9g-1pcs#0-240623	Reserved	Done UoM 2Der	100	1.00	0 pcs
tem Operations reduct Celving / Falso an Ceste	WH/Fact/rec From To -W-F-8-12CT-HM1 WH/Fact/HM WH/F	acl/HM BP-T2C-3.5-18K-7.69GR-W-F-	Source Document 8-12CT-HM 1-9g-1pcs#O-240523 a Print • Action Scheduled Date	Reserved 0.000 0.000	Done UoM 2Der	100	3/2) pcs
Item Operations reduct EMI-BP-T2C-3.5-18K-7.69GR add Coate ration Type	WH/Fact/HM To From To -W-F-8-12CT-HM1 WH/Fact/HM WH/F	acl/HM BP-T2C-3.5-18K-7.69GR-W-F-	Source Document 8-12CT-HM 1-9g-1pcs#0-240523 e Pint • Action	Reserved 0000	Done UoM 2Der	100	3/2) pcs
Item Operations roduct EME-BP-T2C-3.5-18K-7.09GR- roceiving / False	Prom To -W-F-8-12CT-HM1 WH/Fac1/HM WH/F -work: FG Receiving WH/RCC 3	w/HM 8P-T2C-35-18K-789GR-W-F-	Source Document 8-12CT-HM 1-9g-1pcs#0-2400233 a Prot e Action Scheduled Date Shipping Date	Reserved 001 0.00 0605/2004 138:55 0605/2004 138:55	Done UoM 2Der 900 g	100	3/2	0 C



- Material warehouse movement instructions are automatically created for released materials.
- 2. Released semi-finished products automatically generate production warehouse movement instructions.
- Released finished products automatically generate finished product warehouse receipt instructions.

VI. Holding

Purpose:

_ Hold materials, semi-finished products and products after QC check with OK

results

MES KPI	QMS PMS MMS Scrap Repair Process			% ⁸ (
Holding		7 ⊖ Print • Acti	on ▼ Filters ≡ Group By ★ Favorites	1-80 / 205 🔇
	ID Product	Lot/Serial Number	Quantity Product Type	Created on
SEMI-GOLDTREEHIEU	U-METALTREE (1)			
4	1,050 SEMI-GOLDTREEHIEU-METALTREE	LOT-METALTREE-20240206-002	0.98 Semi Product	06/02/2024 13:29:22
	J-WAX (1)			
emi-goldtreehieu	J-METALTREE (1)			
emi-goldtreehieu	J-WAX (1)			
EMI-GOLDTREEHIEU	J-METALTREE (1)	2		
MI-GOLDTREEHIEU	J-WAX (1)			
EMI-SEMICUTTING-	METALTREE (1)			
EMI-SEMICUTTING-	WAX (1)			
emi Test PMS 2 (3)				
iemi TEST PHO (2) Popur IEMI-MY1	p Title			×
EMI-MY: Reaso	in			
SEMI-MY2 SEMI-SEN	onfirm	6		



- 1. Search function
- Information on the list of materials, semi-finished products and products after QC inspection with OK results
- 3. Excel file download function
- 4. Tick to select 1 line in the list
- 5. Click "Hold" to hold.
- 6. Fill in the Reason information then select "Save" to save.
- 7. Print function
- 8. Click "Action" to select the "Export" function to excel or csv file.

VI. Holding

Purpose: Move location after waiting decision for OK materials, semi-finished

products, and finished products

Edit + Create				⊖ Print ● Action					1/1	< >
								Draft	Operation	Do
eration Type m	Jpark: Material WH/Material/SH WH/Material/N	elf2/Shelf2 - 01 - 0	4	Scheduled Date Source Document		06/05/2024 14:02:27				
em Operations Reser	rved Qty	Stock Qty	Shipping Qty UoM 2Shipping Q	ty Uom From		То	Lot Code			
(Tem(Y)	0.00	000		0.00 pcs WH/Material/Shelf2/Sh	elf2 - 01 - 04	WH/Material	NG 18KTem(Y)-24	0401-CN-58FL6		=
ing / False										
Edit + Create				⊕ Print ● Action					1/1	< >
								Draft	Operation	Dor
	Jpark: WIP Ship	bing		Scheduled Date		06/05/2024 14:06:40 06/05/2024 14:06:49				
om Operations	WH/Fact/FN2 WH/REC	2		Scheduled Date Shipping Date Source Document		06/05/2024 14:06:49				
eration Type m Comerations oduct MI-T4C3-20-B-HM	WH/Fac1/FN2		Lot Code T4C3-20-8-HM-213g-H8pcs#0-240508-001	Shipping Date	Reserved 0.00		2Demand 0	2ty 00	2Receive UoM 18.00 pcs	1
m Operations solutions w-14C3-20-B-HM ing / Felso	WH/Facl/FN2 WH/REC From	2		Shipping Date		06/05/2024 14:06:49				_
n Operations duet Mi-T4C3-20-B-HM ing / Folso tdt	WH/Facl/FN2 WH/REC From	2		Shipping Date Source Document		06/05/2024 14:06:49		00	18.00 pcs	< :
m Operations where the second secon	WH/Facl/FN2 WH/REC From	Z Te WH/REC		Shipping Date Source Document		06/05/2024 14:06:49		00	18.00 pcs	< 1
n Operations duet duet duet duet duet duet duet duet	WH/Fac//FN2 WW/REC From WH/Fac//FN2	Z Te WH/REC		Shipping Date Source Document		06/05/2024 14:06:49		00	18.00 pcs	< :
m Operations oduct MI-T4C3-20-B-HM Ing / Folso	WH/Fac/FN2 WH/Fac/FN2 WH/Fac/FN2	2 To WH/REC		Shipping Date Source Document		06/05/2024 14:06:49		Draft	18.00 pcs	



- For hold materials, NG material warehouse movement instructions are automatically created.
- For hold semi-finished products, a Repair Stock movement order is automatically created.
- Repair stock receipt instructions are automatically created for hold finished products.

VII. Log

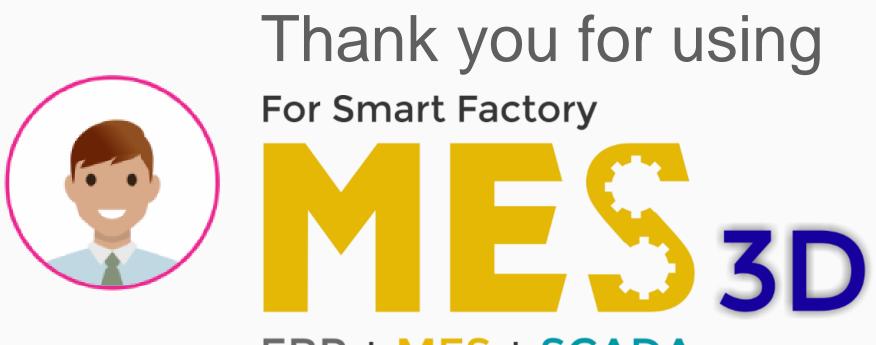
Purpose:

_ View historical information about holding and releasing materials, semi-finished products and products

MES KPI QMS PMS MMS Scrap	Repair Process		<u>^</u>	•ي ھي≉
^{og} 3		Search		۵
<u>4</u>		▼ Filters ≡ Group By ★ Fa		1-70 / 70 < >
lot	Lot Code	Holding Mode	Quantity Reason	Source Document
SEMI-My2201-Product18K-HM	LOT-SEMIMY220IPRODUCT18KHM-20240205-NG-003	PQC	1.00 aaa	MMO/00450
SEMI-My2201-Product18K-HM	LOT-SEMIMY2201PRODUCT18KHM-20240205-NG-004	PQC	1.00 aa	MMO/00450
SEMI-My2201-Product18K-HM	LOT-SEMIMY2201PRODUCT18KHM-20240205-NG-002	PQC	1.00 ssd	MMO/00450
SEMI-My2201-Product18K-HM	LOT-SEMIMY220IPRODUCT18KHM-20240205-NG-001	PQC	2.00 asdad	MMO/00450
SEMI-My2201-Product18K-POL-1	LOT-SEMIMY2201PRODUCT18KPOL1-20240202-NG-002	PQC	1.00 LIII	MMO/00446
SEMI-My2201-Product18K-POL-1	LOT-SEMIMY2201PRODUCT18KPOL1-20240202-NG-001	PQC	2.00 Hhh	MMO/00446
SEMI-SEMICUTTING-METALTREE	2 LOT-SEMISEMICUTTINGMETALTREE-METALTREE-20240131-OK-001	Hold	0.99 0000	
SEMI-My2201-Product18K-POL-1	LOT-SEMIMY2201PRODUCT18KPOL1-20240201-NG-005	PQC	2.00 test	MMO/00432
SEMI-My2201-Product18K-POL-1	LOT-SEMIMY220IPRODUCT18KPOL1-20240201-NG-002	PQC	2.00 test	MMO/00433
SEMI-My2201-Product18K-POL-1	LOT-SEMIMY220IPRODUCT18KPOL1-20240201-NG-001	PQC	2.00 test	MMO/00433
TICR-2.7B-7"-W-14.56-18K(새 제품코드)	LOT-TICR27B7WI45618K-20240131-NG-002	PQC	20.00	MMO/00425
TICR-2.7B-7"-W-14.56-18K(새 제품코드)	LOT-TICR27B7W145618K-20240131-NG-001	PQC	10.00 hihi	MMO/00425
SEMI-My2201-Product18K-POL-1	LOT-SEMIMY2201PRODUCT18KPOL1-20240130-NG-003	PQC	1.00 test	MMO/00406
SEMI-My2201-Product18K-POL-1	LOT-SEMIMY220IPRODUCT18KPOL1-20240130-NG-003	PQC	1.00 test	MMO/00406
SEMI-My2201-Product18K-POL-1	LOT-SEMIMY220IPRODUCT18KPOL1-20240130-NG-001	PQC	2.00 test	MMO/00406
SEMI-My2201-Product18K-POL-1	LOT-SEMIMY2201PRODUCT18KPOL1-20240130-NG-001	PQC	2.00 test	MMO/00406
SEMI-My2201-Product18K-POL-1	LOT-SEMIMY2201PRODUCT18KPOL1-20240130-NG-002	PQC	2.00 Test	MMO/00406
SEMI-My2201-Product18K-HM	LOT-SEMIMY2201PRODUCT18KHM-20240130-NG-017	PQC	1.00 reaa	MMO/00407
MytestMaterial	MytestMaterial-240130-111-7X2FF	Release	100.00 test	



- 1. Search function
- 2. Hold and release history list information.
- 3. Excel file download function.



ERP + MES + SCADA