For Smart Factory

Operating User

MANUAL

MES 3D

ERP + MES + SCADA

Auto & S.I

User Manual MES

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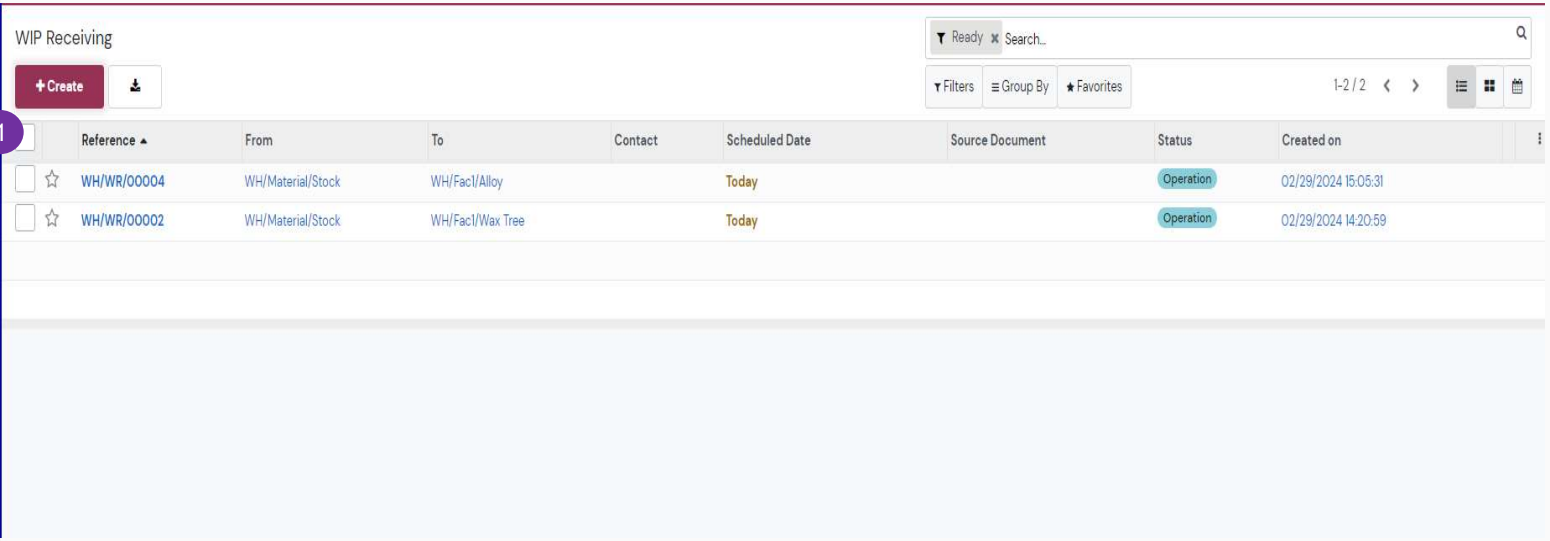
WMS-WIP

I. Receiving

Create receiving



Explain

Step by step:

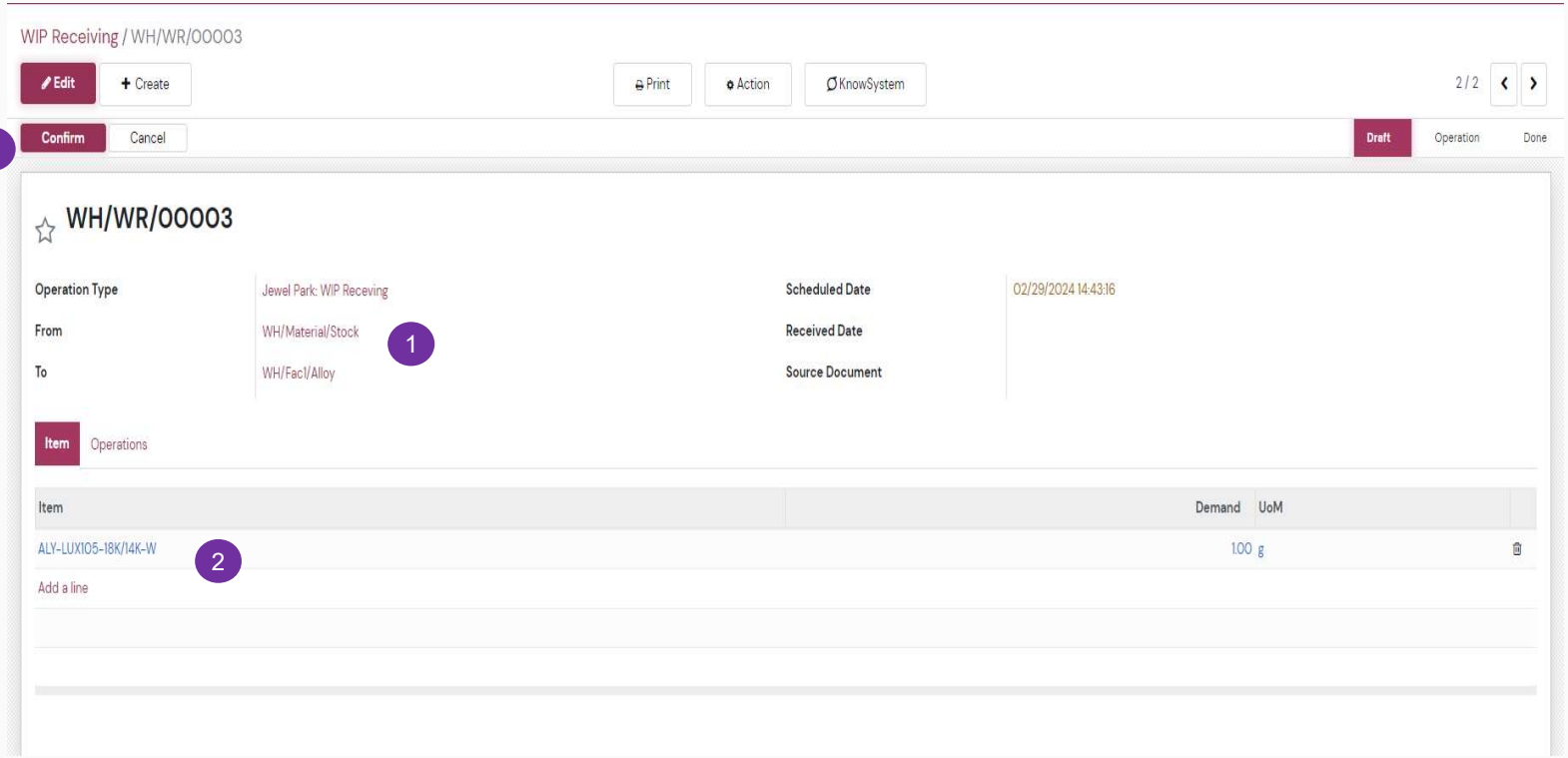
1. Click Create to create receiving

-> Detailed explanation on the back page

WMS-WIP

I. Receiving

Create receiving



Explain

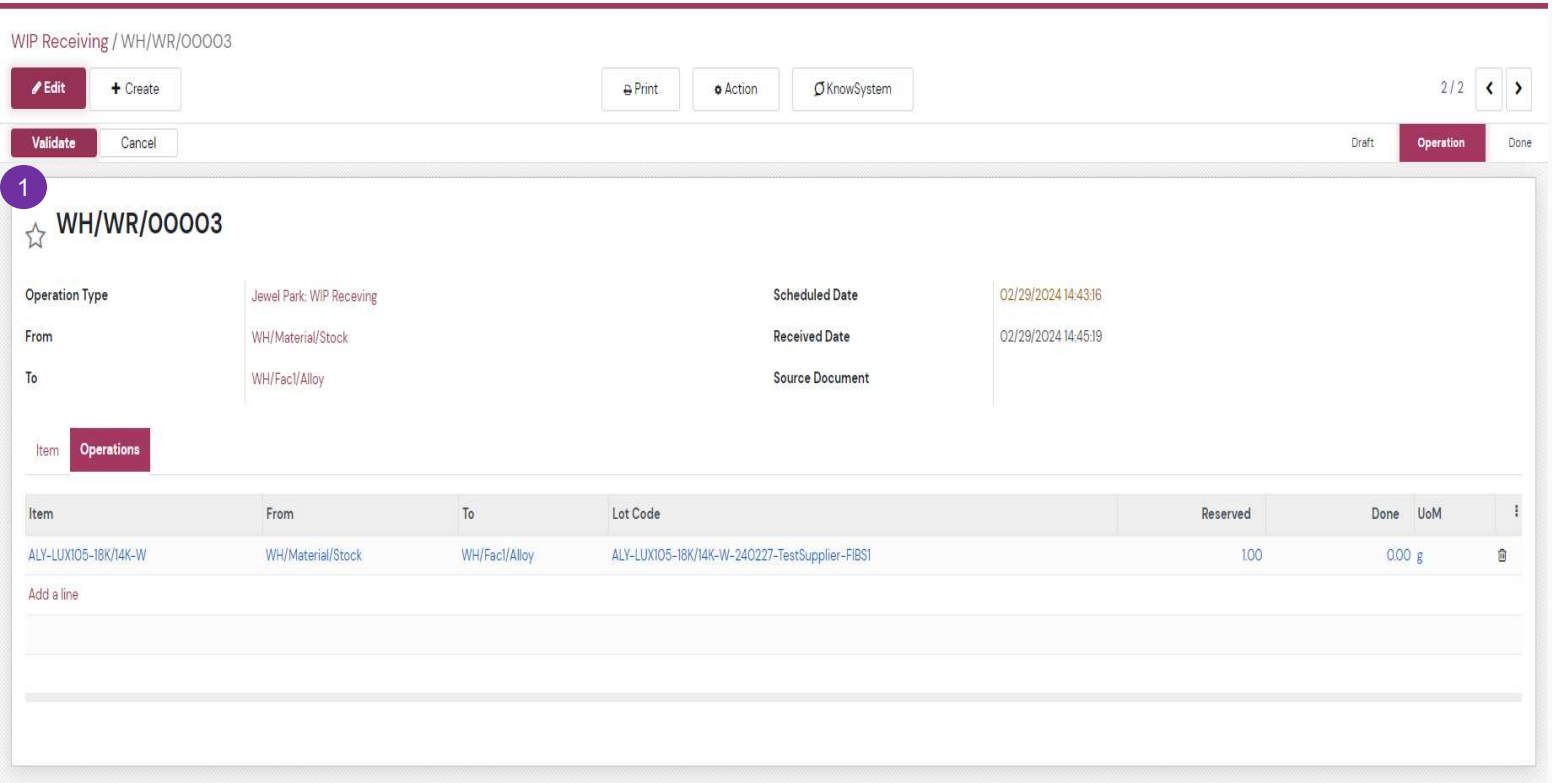
Step by step:

1. Select the type of work and the location where the materials will be moved.
2. Enter the material information to be issued.
3. Click Confirm to confirm.

WMS-WIP

I. Receiving

Create receiving



Explain

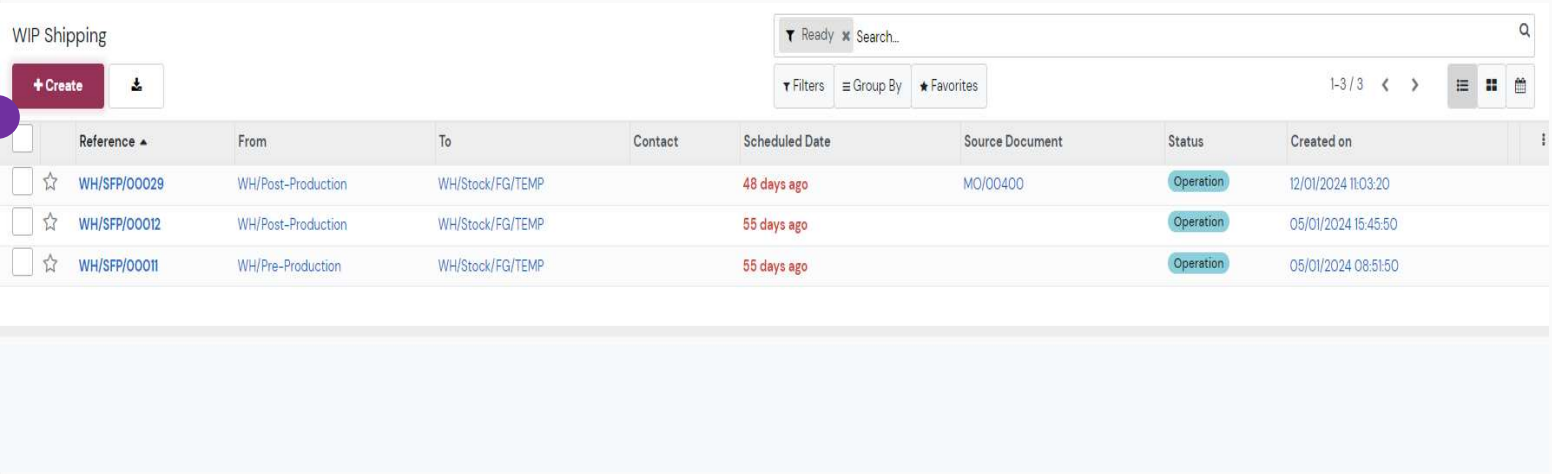
Step by step:

1. Click Validate to confirm

WMS-WIP

II. Shipping

Create shipping



Explain

Step by step:

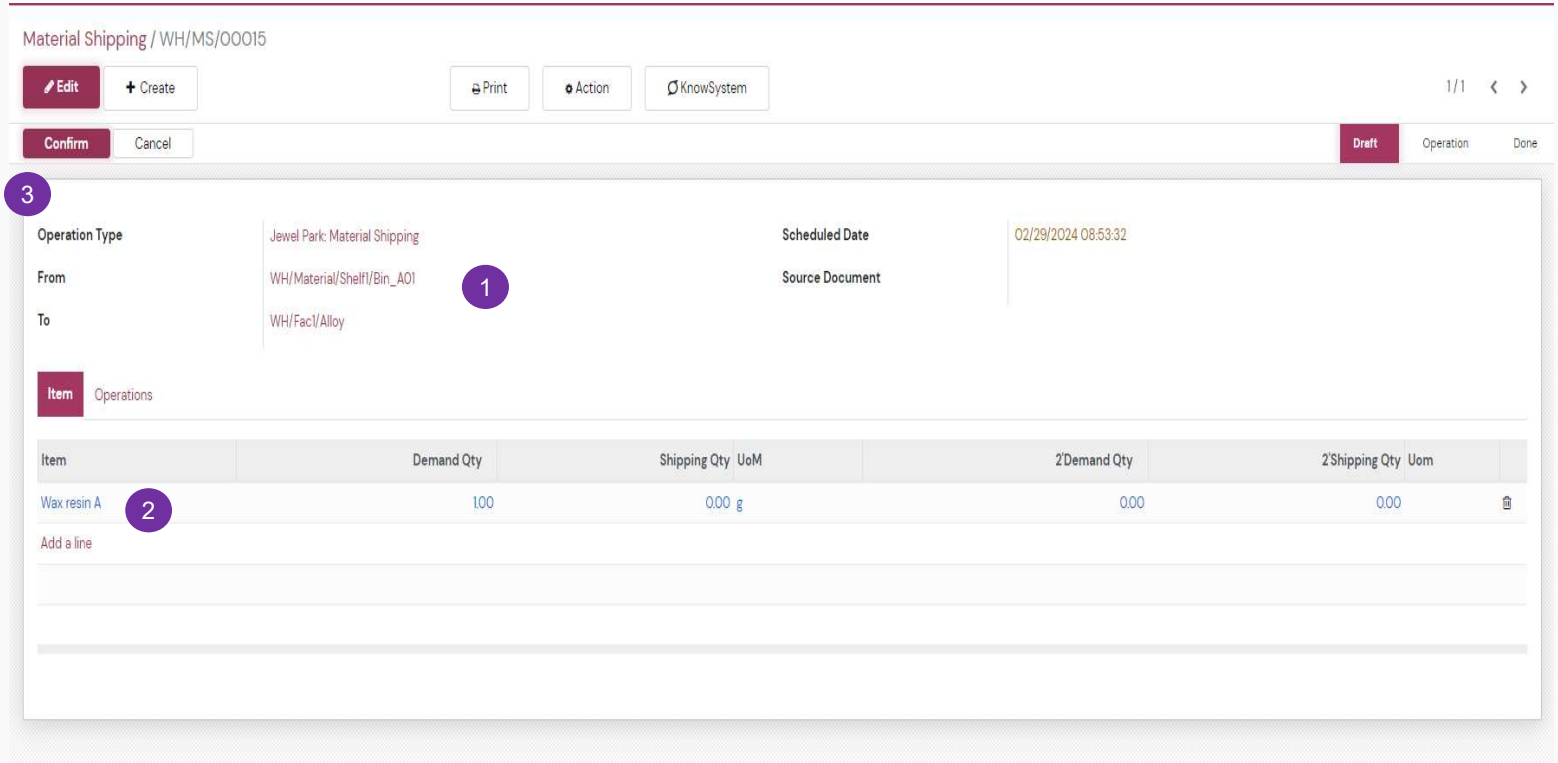
1. Click Create to create receiving

-> Detailed explanation on the back page

WMS-WIP

II. Shipping

Create shipping



Explain

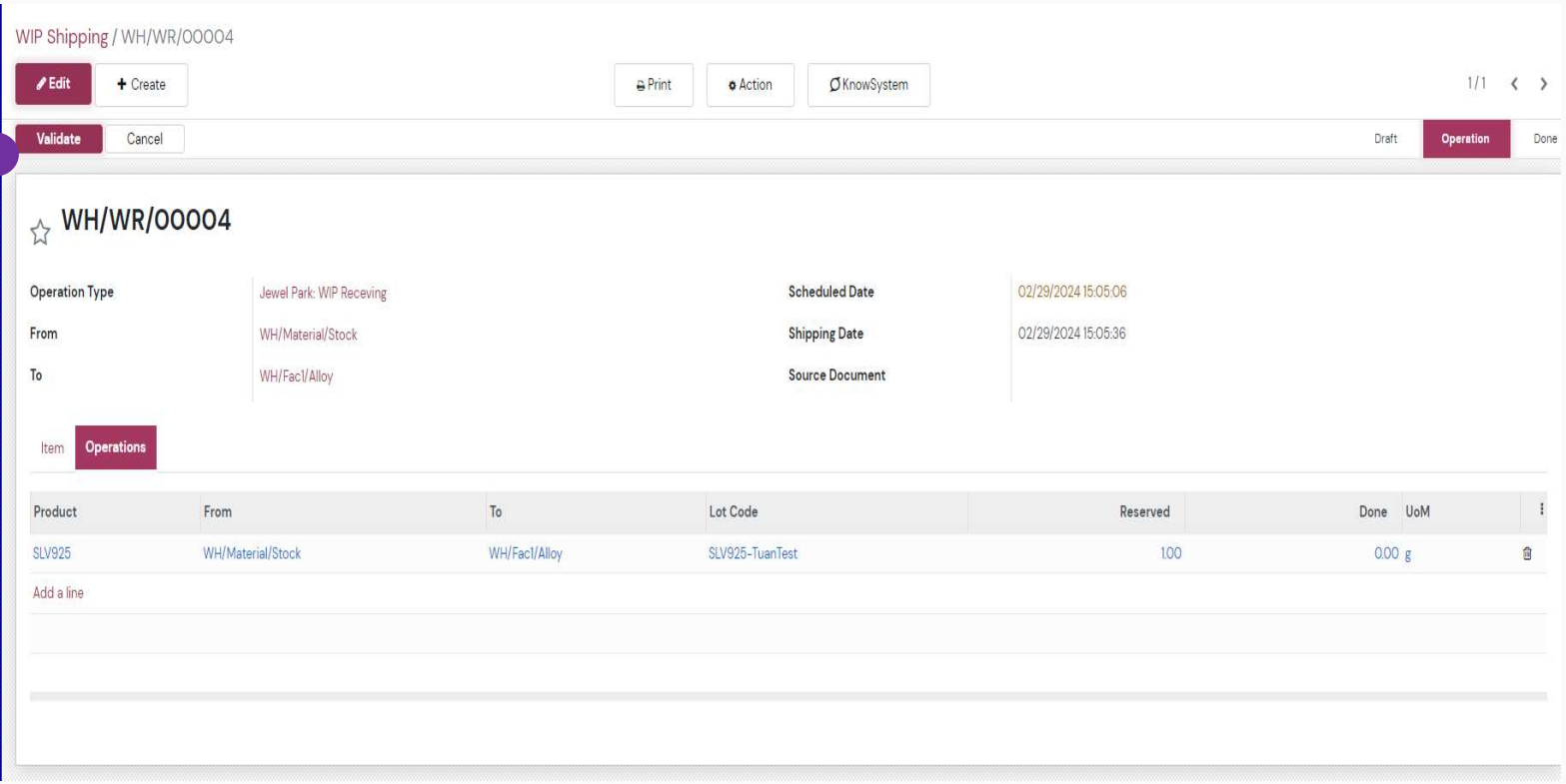
Step by step:

1. Select the type of work and the location where the materials will be moved.
2. Enter the material information to be issued.
3. Click Confirm to confirm.

WMS-WIP

II. Shipping

Check shipping



Explain

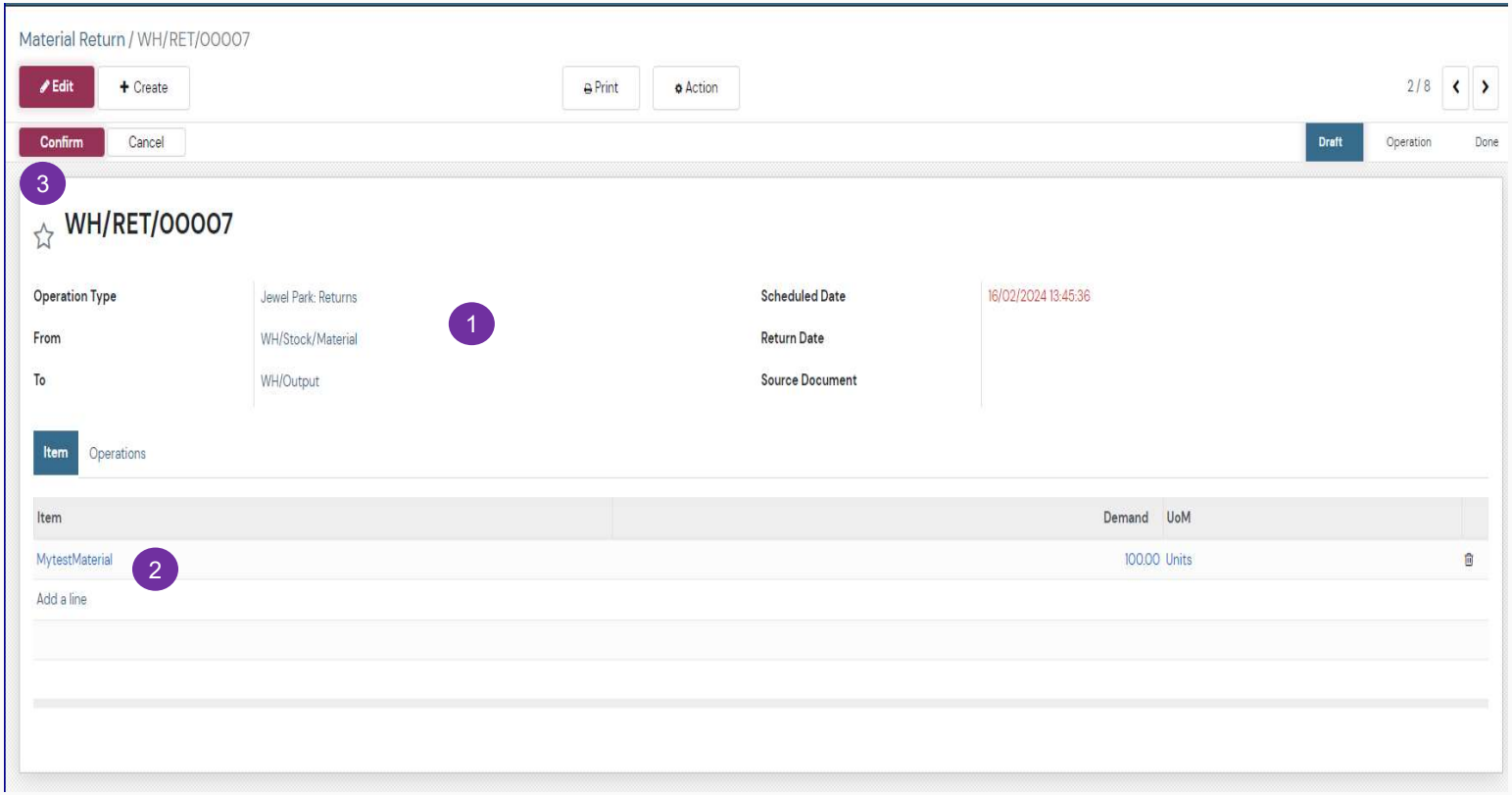
Step by step:

1. Click Validate to confirm

WMS-WIP

III. Return NG

Create return



Explain

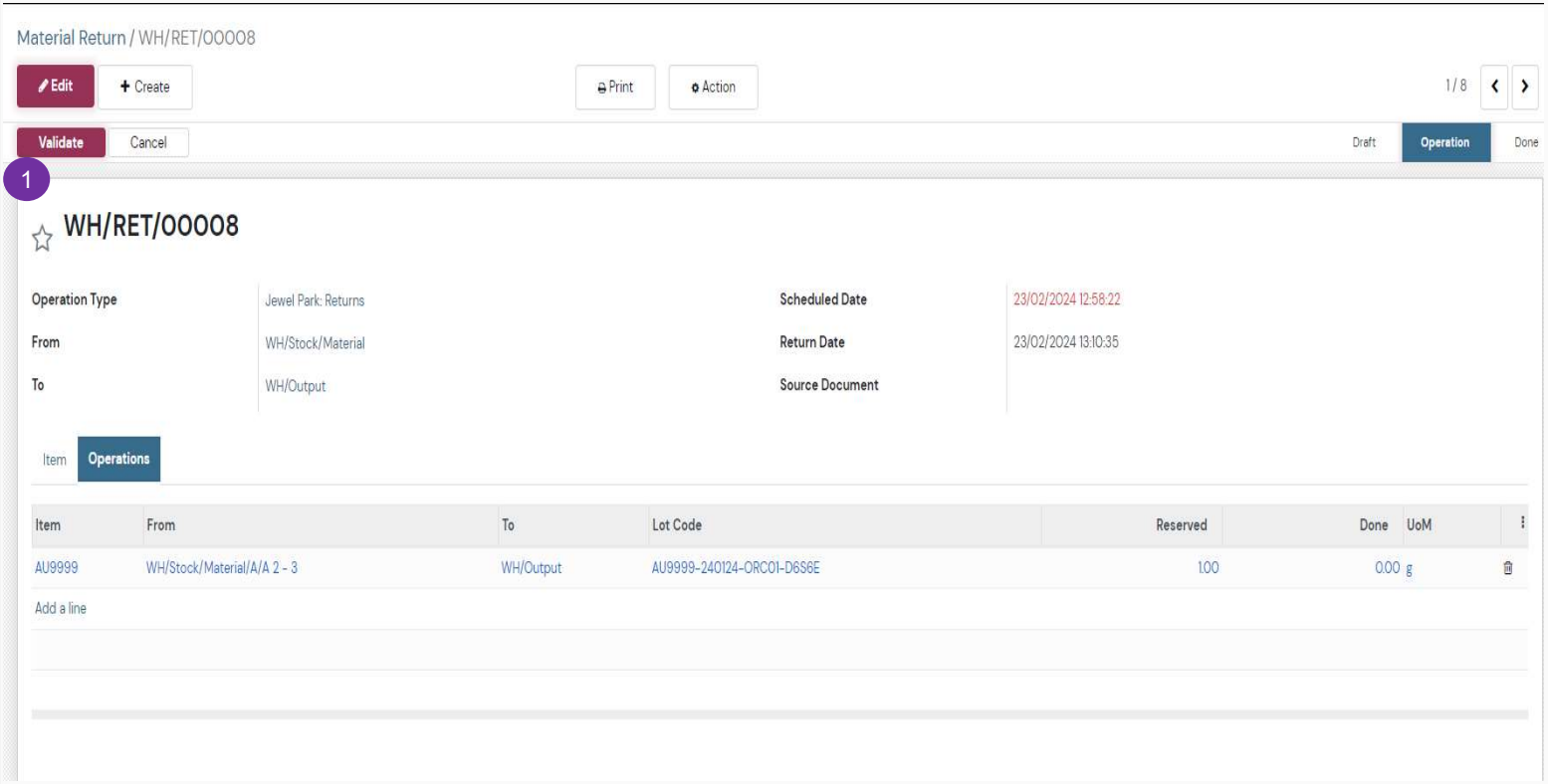
Step by step:

1. Select the type of work and the location where the materials will be moved.
2. Enter the material information to be issued.
3. Click Confirm to confirm.

WMS-WIP

III. Return NG

Validate return



Explain

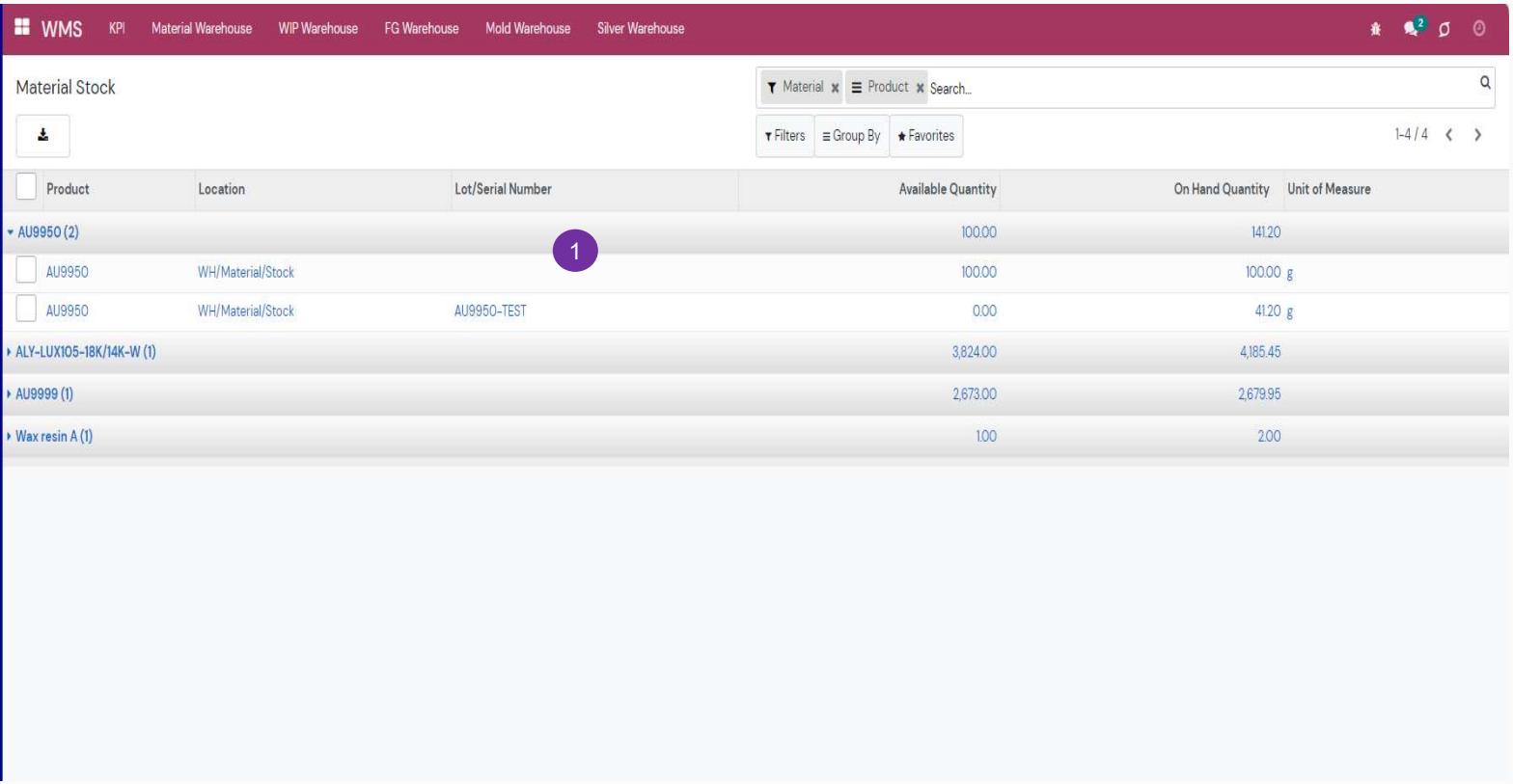
Step by step:

1. Click Validate to confirm return to supplier

WMS-WIP

IV. Stock

View to stock



Explain

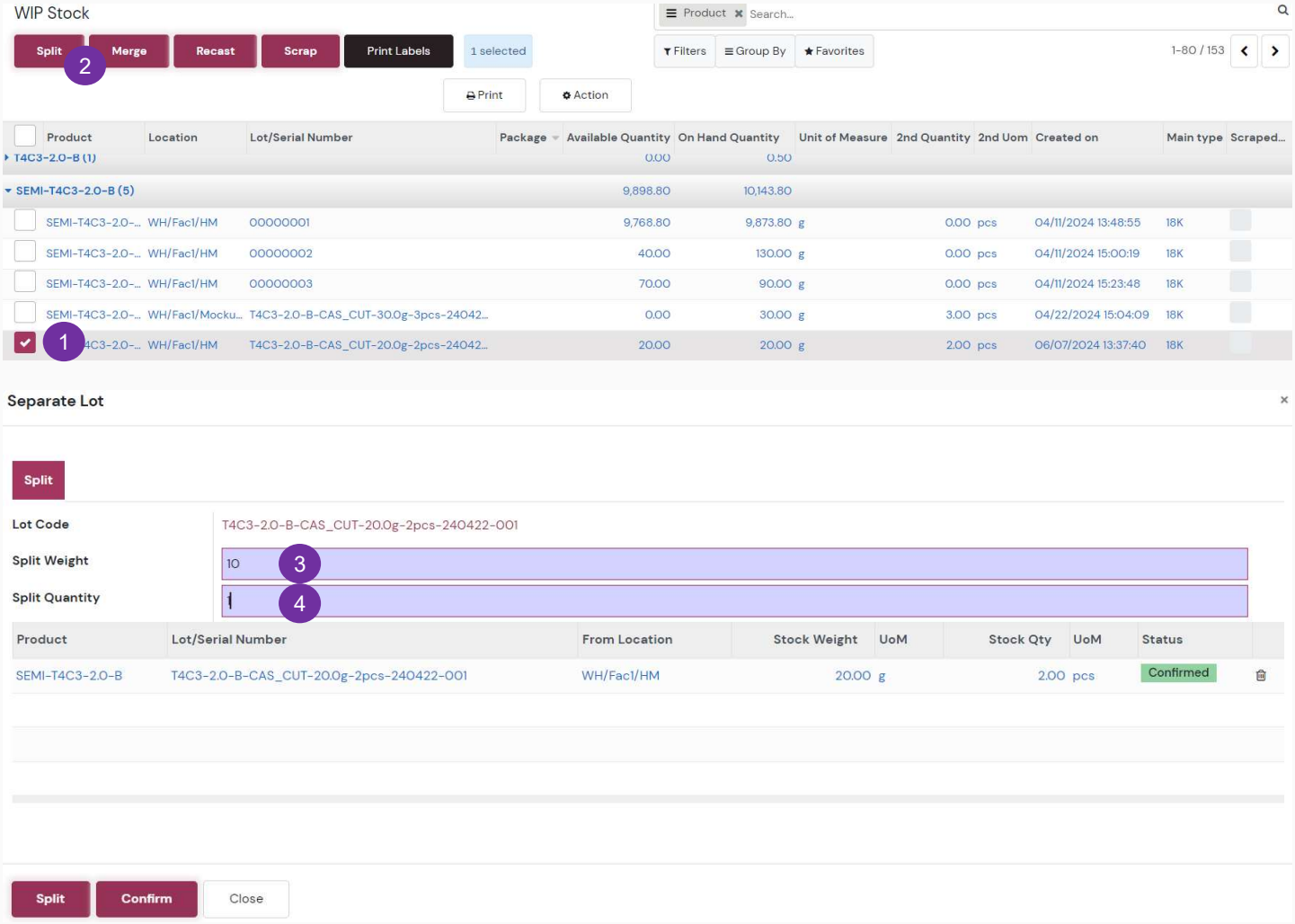
Step by step:

1. View to stock.

WMS-WIP

IV. Stock

Semi-finished product inventory division



Explain

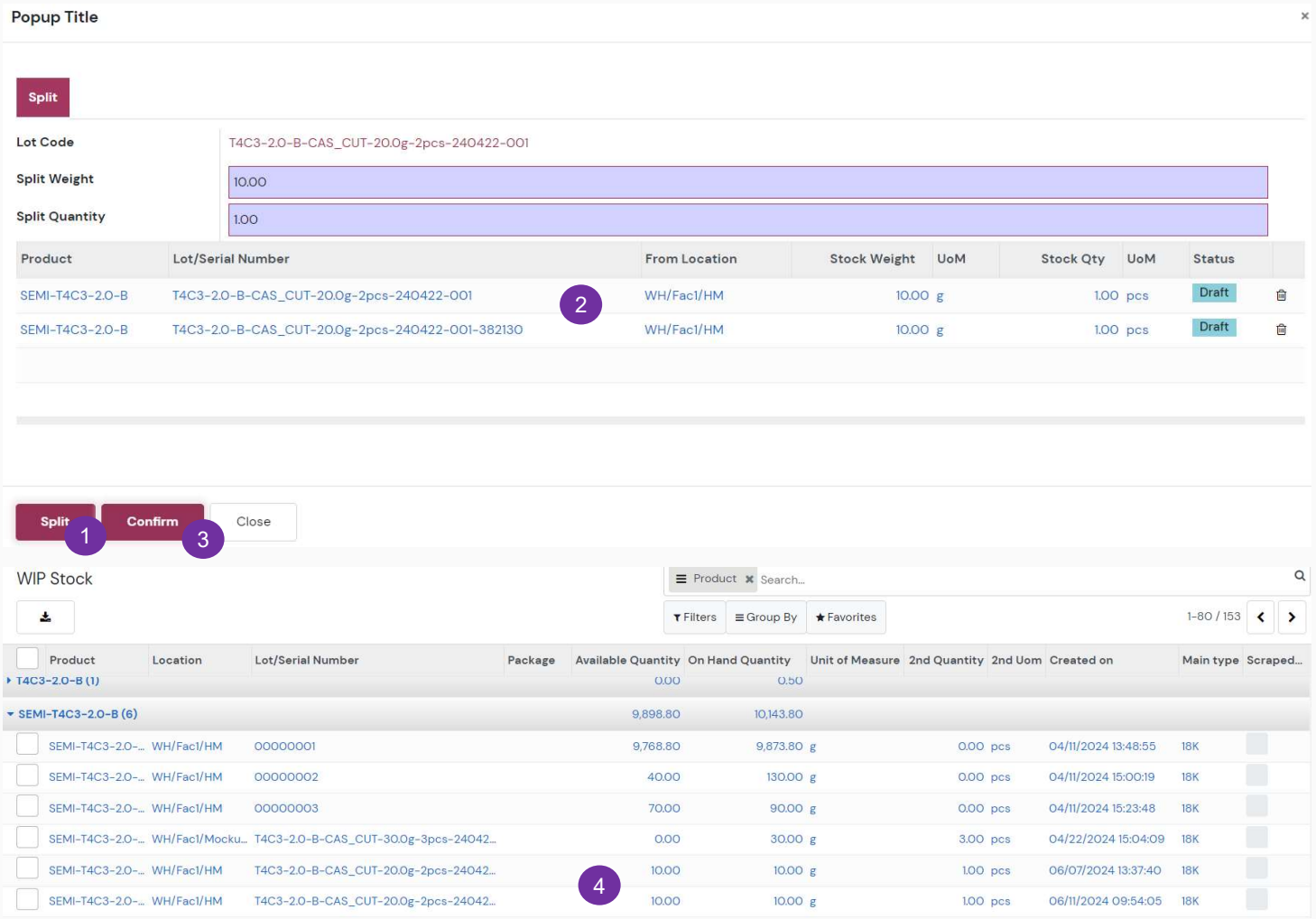
Step by Step:

1. Select the check box to the left of the semi-finished product to be split.
2. Press the “Split” button in the menu displayed when the check box is selected to display a split window.
3. Enter the weight of the lot to be split.
4. Enter the quantity of lots to be divided.

WMS-WIP

IV. Stock

Semi-finished product inventory division



Explain

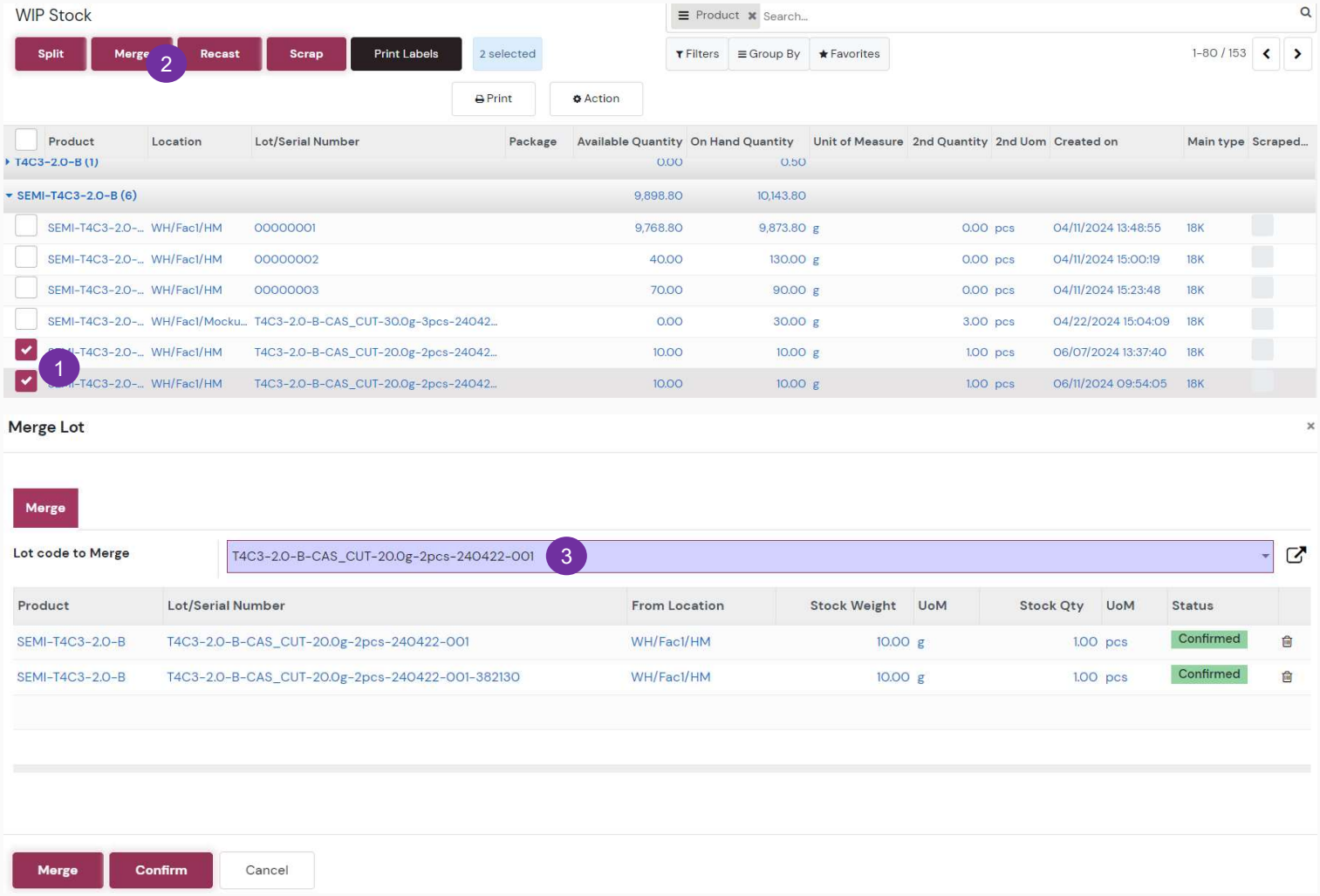
Step by Step:

1. Split by pressing the “Split” button.
2. Display of segmented lot information.
3. Confirm by pressing the “Confirm” button.
4. Display segmented lot information in list window.

WMS-WIP

IV. Stock

Semi-finished product inventory division



Explain

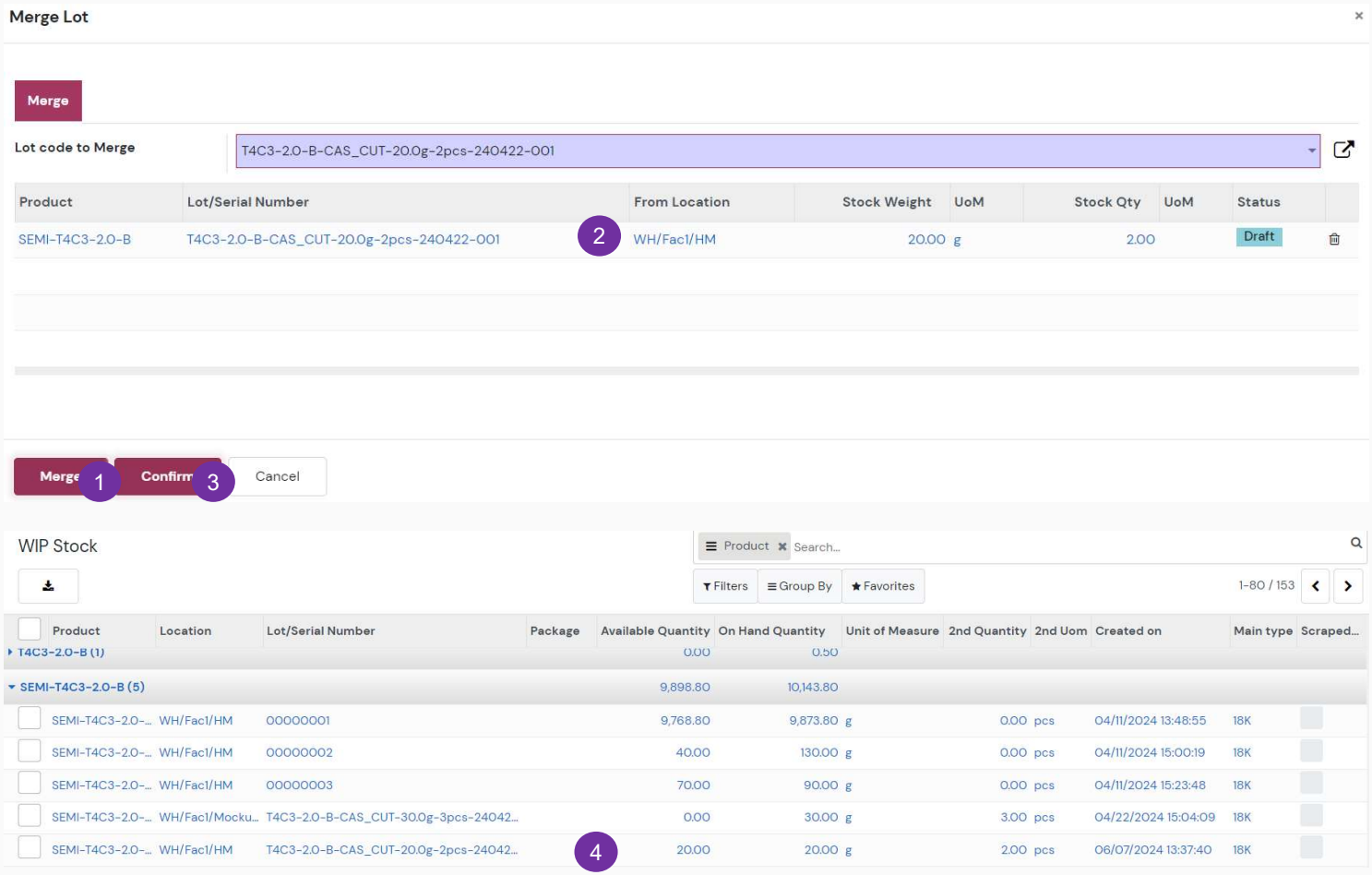
Step by Step:

1. Select the check box to the left of the semi-finished product to be merged.
2. Press the “Merge” button in the menu displayed when the check box is selected to display the merge window.
3. Post-merging lot selection of semi-finished products to be merged.

WMS-WIP

IV. Stock

Semi-finished product inventory division



Explain

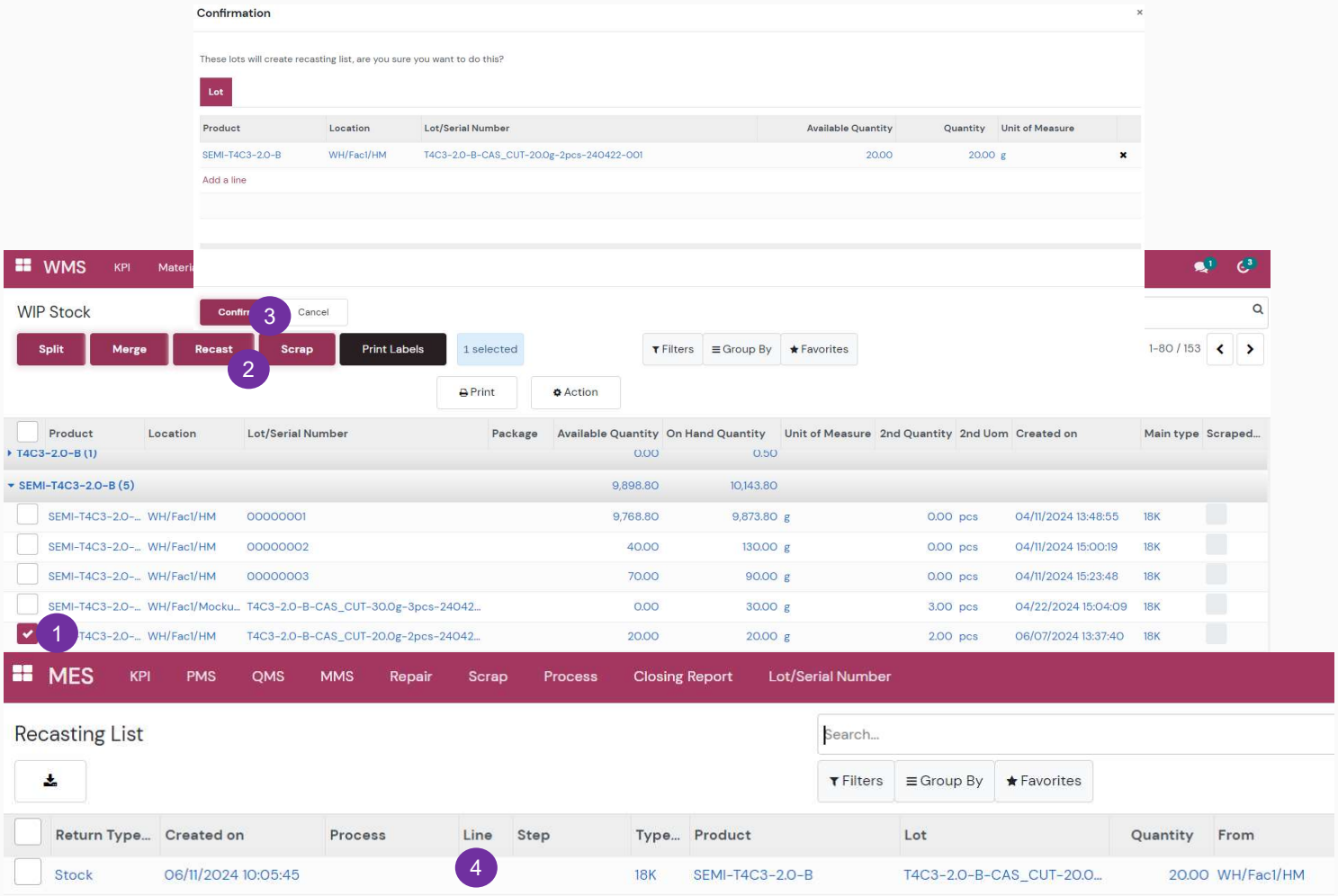
Step by Step:

1. Click the “Merge” button to execute.
2. Display merged lot information.
3. Confirm by pressing the “Confirm” button.
4. Display merged lot information in list window..

WMS-WIP

IV. Stock

Semi-finished product stock recasting



Explain

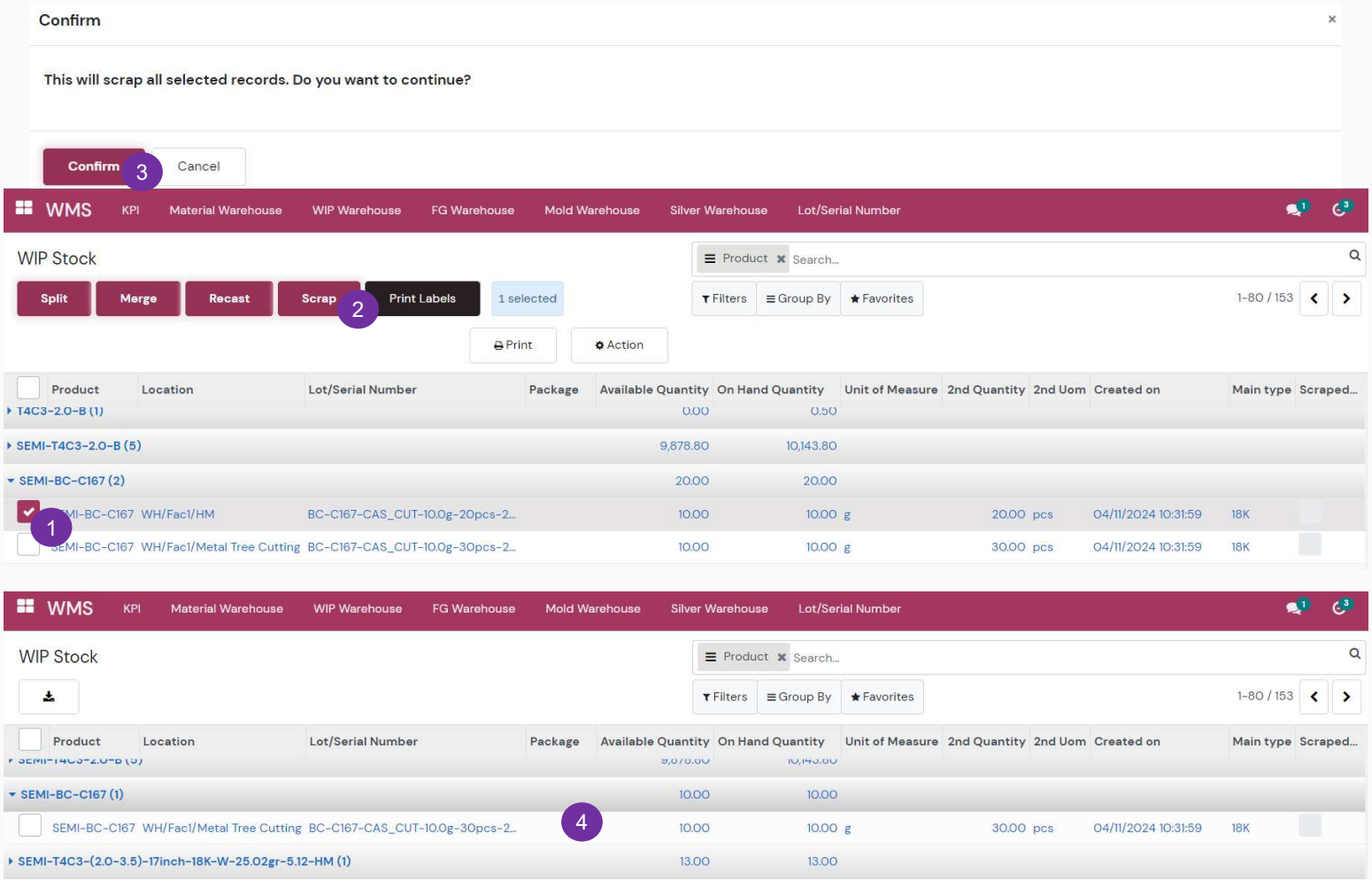
Step by Step:

1. Check the box to the left of the gold/silver semi-finished product to be recast.
2. Proceed by pressing the “Recast” button in the menu displayed when the check box is selected.
3. Confirm by pressing the “Confirm” button.
4. Display the list of approved semi-finished products with MES > MMS > Recasting List.

WMS-WIP

IV. Stock

Semi-finished product inventory disposal



Explain

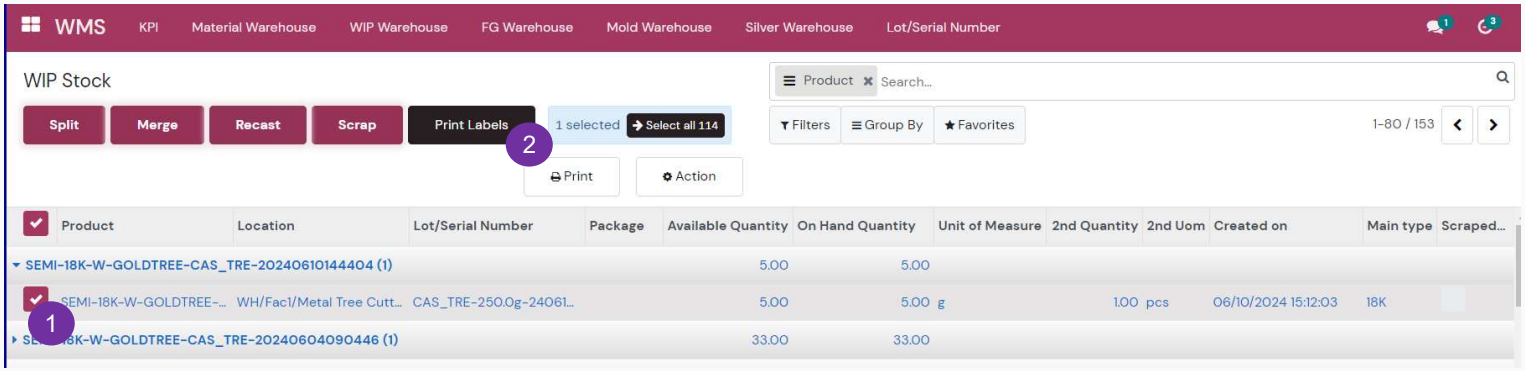
Step by Step:

1. Select the checkbox to the left of the semi-finished product to be discarded.
2. Proceed by pressing the “Scrap” button in the menu displayed when the check box is selected.
3. Execute by pressing the “Confirm” button in the warning window.
4. Expunge material from stock information.

WMS-WIP

IV. Stock

Print label



Explain

Step by Step:

1. Select the check box to the left of the semi-finished product for label printing.
2. Print by pressing the “Print Labels” button in the menu displayed when the check box is selected.

WMS-WIP

Explain

Thank you for using

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