

For Smart Factory



Operating |  
User |

# MANUAL



# MES<sup>3D</sup>

ERP + MES + SCADA

Auto & S.I

# User Manual MES

I.	Receiving .....	Slide 3 > 5
II.	Shipping .....	Slide 6 > 8
III.	Return NG .....	Slide 9 > 10
IV.	Stock .....	Slide 11 > 18

## Table of Contents





## I. Receiving

### 입고 지시서 작성

WIP Receiving

Ready Search...

Filters Group By Favorites 1-2 / 2

	Reference	From	To	Contact	Scheduled Date	Source Document	Status	Created on
<input type="checkbox"/>	☆ WH/WR/00004	WH/Material/Stock	WH/Fac1/Alloy		Today		Operation	02/29/2024 15:05:31
<input type="checkbox"/>	☆ WH/WR/00002	WH/Material/Stock	WH/Fac1/Wax Tree		Today		Operation	02/29/2024 14:20:59

실행 순서 & 기능 :

1. "Create" 버튼을 눌러 신규 입고 지시서 작성.

# WMS-WIP



Explain

## I. Receiving

### 입고 지시서 작성

실행 순서 & 기능 :

1. 작업 유형 및 제품의 이동 경로 지정.
2. 입고될 제품 정보 입력.
3. "Confirm" 버튼을 눌러 승인.

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

WIP Receiving / WH/WR/00003

Edit Create Print Action 1/1 < >

Confirm 3 Cancel Draft Operation Done

☆ WH/WR/00003

Operation Type Jpark: WIP Receiving Scheduled Date 06/07/2024 13:09:34

From 1 WH/Material/Stock Received Date

To WH/FacI/Wax Tree Source Document

Item Operations

Item	Demand	UoM	2Demand Qty	2Receive	UoM
WaxResin	1,000.00	g	1.00	0.00	pcs

Add a line

# WMS-WIP



Explain

## I. Receiving

### 입고 지시서 수행

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

WIP Receiving / WH/WR/00003

Save Discard 1/1 < >

Validate 3 Cancel Draft Operation Done

☆ WH/WR/00003

Operation Type Jpark: WIP Receiving Scheduled Date 06/07/2024 13:09:34

From WH/Material/Stock Received Date 06/07/2024 13:11:05

To WH/Fac1/Wax Tree Source Document e.g. PO0032

Item Operations

Item	From	To	Lot Code	Reserved	Done	UoM	2Demand Qty	2Receive	UoM	
WaxResin	WH/Material/Stock/Stock - 01 - 03	WH/Fac1/Wax Tree	WaxResin-240606-VSTHK-2XBNH	1,000.00	1,000.00	g	1.00	1.00	pcs	
Add a line					1			2		

실행 순서 & 기능 :

\* Operation tab에서 진행.

1. 입고 중량 입력.
2. 입고 수량 입력.
3. "Validate" 버튼을 눌러 실행.



## II. Shipping

### 출고 지시서 작성

WIP Shipping

1

Ready Search\_

Filters Group By Favorites 1-3 / 3

	Reference ▲	From	To	Contact	Scheduled Date	Source Document	Status	Created on	
<input type="checkbox"/>	☆ WH/SFP/00029	WH/Post-Production	WH/Stock/FG/TEMP		48 days ago	MO/00400	Operation	12/01/2024 11:03:20	
<input type="checkbox"/>	☆ WH/SFP/00012	WH/Post-Production	WH/Stock/FG/TEMP		55 days ago		Operation	05/01/2024 15:45:50	
<input type="checkbox"/>	☆ WH/SFP/00011	WH/Pre-Production	WH/Stock/FG/TEMP		55 days ago		Operation	05/01/2024 08:51:50	

실행 순서 & 기능 :

1. "Create" 버튼을 눌러 신규 출고 지시서 작성.



## II. Shipping

### 출고 지시서 작성

실행 순서 & 기능 :

1. 작업 유형 및 제품의 이동 경로 지정.
2. 출고될 제품 정보 입력.
3. "Confirm" 버튼을 눌러 승인.

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

WIP Shipping / WH/WS/00008

Edit Create Print Action 11 / 11 < >

Confirm Cancel Draft Operation Done

☆ WH/WS/00008

Operation Type	Jpark: WIP Shipping	Scheduled Date	06/07/2024 13:29:35
From	WH/Fac1/Mockup	Shipping Date	
To	WH/Fac1/HM	Source Document	

Item Operations

Product	Demand	UoM	2Demand Qty	2Receive	UoM
SEMI-T4C3-2.0-B	20.00	g	2.00	0.00	pcs

Add a line

# WMS-WIP



Explain

## II. Shipping

### 출고 지시서 수행

실행 순서 & 기능 :

\* Operation tab에서 진행.

1. 출고 중량 입력.
2. 출고 수량 입력.
3. "Validate" 버튼을 눌러 실행.

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

WIP Shipping / WH/WS/00008

Save Discard 11 / 11

Validate Cancel Draft Operation Done

☆ WH/WS/00008

Operation Type Jpark: WIP Shipping Scheduled Date 06/07/2024 13:29:35

From WH/Fac1/Mockup Shipping Date 06/07/2024 13:35:38

To WH/Fac1/HM Source Document e.g. PO0032

Item Operations

Product	From	To	Lot Code	Reserved	Done	UoM	2Demand Qty	2Receive	UoM
SEMI-T4C3-2.0-B	WH/Fac1/Mockup	WH/Fac1/HM	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-240422-001	20.00	20.00	g	2.00	2.00	pcs

Add a line

1 2



# WMS-WIP



Explain

## III. Return NG

### 불량 반납 지시서 작성

실행 순서 & 기능 :

1. 작업 유형 및 제품의 이동 경로 지정.
2. 반납될 불량 제품 정보 입력.
3. "Confirm" 버튼을 눌러 승인.

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

WIP Return NG / WH/WRNG/00175

Edit Create Print Action 81 / 81

Confirm Cancel Draft Operation Done

☆ WH/WRNG/00175

Operation Type	Jpark: WIP Return NG	Scheduled Date	06/07/2024 13:40:54
From	WH/Fac1/Mockup	Return Date	
To	WH/REC	Source Document	

Item Operations

Product	Demand	UoM	2Demand Qty	2Receive	UoM
SEMI-T4C3-20-B	30.00	g	3.00	0.00	pcs

Add a line



### III. Return NG

#### 불량 반납 지시서 수행

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

WIP Return NG / WH/WRNG/00175

81 / 81

Save Discard Validate Cancel Draft Operation Done

3

☆ WH/WRNG/00175

Operation Type Jpark: WIP Return NG Scheduled Date 06/07/2024 13:40:54

From WH/Fac1/Mockup Return Date 06/07/2024 13:45:09

To WH/REC Source Document e.g. PO0032

Item Operations

Product	From	To	Lot Code	Reserved	Done	UoM	2Demand Qty	2Receive	UoM
SEMI-T4C3-2.0-B	WH/Fac1/Mockup	WH/REC	T4C3-2.0-B-CAS_CUT-30.0g-3pcs-240422-001	30.00	30.00	g	3.00	3.00	pcs

Add a line

1 2

실행 순서 & 기능 :

\* Operation tab에서 진행.

1. 반납 중량 입력.
2. 반납 수량 입력.
3. "Validate" 버튼을 눌러 실행.

# WMS-WIP



Explain

## IV. Stock

### 재고 목록

실행 순서 & 기능 :

1. 생산 창고 재고 목록 표시.

Product	Location	Lot/Serial Number	Package	Available Q...	On Hand Q...	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
SEMI-18K-W-GOLDTREE-CAS_TRE-20240604090446 (1)				33.00	33.00						
SEMI-BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-HM 1 (1)				3.00	3.00						
SEMI-18K-W-GOLDTREE-CAS_TRE-20240523091334 (1)				0.00	78.00						
SEMI-18K-W-GOLDTREE-CAS_TRE-20240522132544 (1)				575.00	575.00						
SEMI-18K-W-GOLDTREE-CAS_TRE-20240522091109 (1)				47.00	47.00						
SEMI-18K-W-GOLDTREE-CAS_TRE-20240522085635 (1)				78.00	78.00						
SEMI-18K-W-GOLDTREE-CAS_TRE-20240521144557 (1)				54.00	54.00						
SEMI-TEST-REORDERING-HM (1)				10.00	10.00						
SEMI-TEST-REORDERING (1)				9,890.00	9,990.00						
SEMI-18K-W-GOLDTREE-CAS_TRE-20240521093950 (1)				75.00	75.00						
SEMI-18K-W-GOLDTREE-CAS_TRE-20240520110855 (1)				55.00	55.00						
SEMI-18K-W-GOLDTREE-CAS_TRE-20240516100613 (1)				68.00	68.00						
SEMI-BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-HM 1 (3)				99.90	99.90						
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT (5)				7.00	19.00						
SEMI-BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT (6)				1,103.90	1,184.00						
SEMI-18K-W-GOLDTREE-CAS_TRE-20240510152342 (1)				89.00	89.00						
SEMI-18K-W-GOLDTREE-CAS_TRE-20240509132109 (1)				18.00	18.00						
SEMI-T4C3-2.0-B-HM (2)				3.13	3.13						
SEMI-SILVER TREE-CAS_TRE-20240502150450 (1)				0.00	100.00						

1



### IV. Stock

#### 반제품 재고 분할

실행 순서 & 기능 :

1. 분할할 반제품 원편의 체크 박스 선택.
2. 체크 박스 선택 시 표시되는 메뉴 중의 "Split" 버튼 눌러 분할 창 표시.
3. 분할될 로트의 중량 입력.
4. 분할될 로트의 수량 입력.

WIP Stock

Product Search...

Split Merge Recast Scrap Print Labels 1 selected

Print Action

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
T4C3-2.0-B (1)				0.00	0.50						
SEMI-T4C3-2.0-B (5)				9,898.80	10,143.80						
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/HM	00000001	9,768.80	9,873.80	g	0.00	pcs	04/11/2024 13:48:55	18K	<input type="checkbox"/>
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/HM	00000002	40.00	130.00	g	0.00	pcs	04/11/2024 15:00:19	18K	<input type="checkbox"/>
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/HM	00000003	70.00	90.00	g	0.00	pcs	04/11/2024 15:23:48	18K	<input type="checkbox"/>
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/Mocku...	T4C3-2.0-B-CAS_CUT-30.0g-3pcs-24042...	0.00	30.00	g	3.00	pcs	04/22/2024 15:04:09	18K	<input type="checkbox"/>
<input checked="" type="checkbox"/>	T4C3-2.0-...	WH/Fac1/HM	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-24042...	20.00	20.00	g	2.00	pcs	06/07/2024 13:37:40	18K	<input type="checkbox"/>

Separate Lot

Split

Lot Code: T4C3-2.0-B-CAS\_CUT-20.0g-2pcs-240422-001

Split Weight: 10

Split Quantity: 1

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status
SEMI-T4C3-2.0-B	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-240422-001	WH/Fac1/HM	20.00 g		2.00	pcs	Confirmed

Split Confirm Close



## IV. Stock

### 반제품 재고 분할

Popup Title ×

**Split**

Lot Code: T4C3-2.0-B-CAS\_CUT-20.0g-2pcs-240422-001

Split Weight: 10.00

Split Quantity: 1.00

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status
SEMI-T4C3-2.0-B	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-240422-001	WH/Fac1/HM	10.00 g		1.00 pcs		Draft
SEMI-T4C3-2.0-B	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-240422-001-382130	WH/Fac1/HM	10.00 g		1.00 pcs		Draft

**Split** **Confirm** Close

WIP Stock

Product Search...

Filters Group By Favorites 1-80 / 153

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
▶ T4C3-2.0-B (1)				0.00	0.50						
▼ SEMI-T4C3-2.0-B (6)				9,898.80	10,143.80						
<input type="checkbox"/>	SEMI-T4C3-2.0...	WH/Fac1/HM	00000001	9,768.80	9,873.80	g	0.00	pcs	04/11/2024 13:48:55	18K	
<input type="checkbox"/>	SEMI-T4C3-2.0...	WH/Fac1/HM	00000002	40.00	130.00	g	0.00	pcs	04/11/2024 15:00:19	18K	
<input type="checkbox"/>	SEMI-T4C3-2.0...	WH/Fac1/HM	00000003	70.00	90.00	g	0.00	pcs	04/11/2024 15:23:48	18K	
<input type="checkbox"/>	SEMI-T4C3-2.0...	WH/Fac1/Mocku...	T4C3-2.0-B-CAS_CUT-30.0g-3pcs-24042...	0.00	30.00	g	3.00	pcs	04/22/2024 15:04:09	18K	
<input type="checkbox"/>	SEMI-T4C3-2.0...	WH/Fac1/HM	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-24042...	10.00	10.00	g	1.00	pcs	06/07/2024 13:37:40	18K	
<input type="checkbox"/>	SEMI-T4C3-2.0...	WH/Fac1/HM	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-24042...	10.00	10.00	g	1.00	pcs	06/11/2024 09:54:05	18K	

실행 순서 & 기능 :

1. "Split" 버튼 눌러 분할 실행.
2. 분할된 로트 정보 표시.
3. "Confirm" 버튼을 눌러 승인.
4. 목록 창에 분할된 로트 정보 표시.



### IV. Stock

#### 반제품 재고 병합

WIP Stock

Product Search... 2 selected

Split Merge Recast Scrap Print Labels

Print Action

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
T4C3-2.0-B (1)				0.00	0.50						
SEMI-T4C3-2.0-B (6)				9,898.80	10,143.80						
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/HM	00000001	9,768.80	9,873.80	g	0.00	pcs	04/11/2024 13:48:55	18K	
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/HM	00000002	40.00	130.00	g	0.00	pcs	04/11/2024 15:00:19	18K	
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/HM	00000003	70.00	90.00	g	0.00	pcs	04/11/2024 15:23:48	18K	
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/Mock...	T4C3-2.0-B-CAS_CUT-30.0g-3pcs-24042...	0.00	30.00	g	3.00	pcs	04/22/2024 15:04:09	18K	
<input checked="" type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/HM	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-24042...	10.00	10.00	g	1.00	pcs	06/07/2024 13:37:40	18K	
<input checked="" type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/HM	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-24042...	10.00	10.00	g	1.00	pcs	06/11/2024 09:54:05	18K	

Merge Lot

Merge

Lot code to Merge: T4C3-2.0-B-CAS\_CUT-20.0g-2pcs-240422-001

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status
SEMI-T4C3-2.0-B	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-240422-001	WH/Fac1/HM	10.00 g	pcs	1.00	pcs	Confirmed
SEMI-T4C3-2.0-B	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-240422-001-382130	WH/Fac1/HM	10.00 g	pcs	1.00	pcs	Confirmed

Merge Confirm Cancel

실행 순서 & 기능 :

1. 병합할 반제품 원편의 체크 박스 선택.
2. 체크 박스 선택 시 표시되는 메뉴 중의 "Merge" 버튼 눌러 병합 창 표시.
3. 병합할 반제품의 병합 후 로트 선택.



## IV. Stock

### 반제품 재고 병합

실행 순서 & 기능 :

1. "Merge" 버튼을 눌러 실행.
2. 병합된 로트 정보 표시.
3. "Confirm" 버튼을 눌러 승인.
4. 목록 창에 병합된 로트 정보 표시.

Merge Lot
×

Merge

Lot code to Merge: T4C3-2.0-B-CAS\_CUT-20.0g-2pcs-240422-001

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status	
SEMI-T4C3-2.0-B	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-240422-001	2 WH/Fac1/HM	2000 g		2.00		Draft	

Merge 1

Confirm 3

Cancel

Product
×

Search...

▼ Filters
≡ Group By
★ Favorites

1-80 / 153
◀
▶

<input type="checkbox"/>	Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
<input type="checkbox"/>	T4C3-2.0-B (1)				0.00	0.50						
<input type="checkbox"/>	SEMI-T4C3-2.0-B (5)				9,898.80	10,143.80						
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/HM	00000001		9,768.80	9,873.80	g	0.00	pcs	04/11/2024 13:48:55	18K	<input type="checkbox"/>
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/HM	00000002		40.00	130.00	g	0.00	pcs	04/11/2024 15:00:19	18K	<input type="checkbox"/>
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/HM	00000003		70.00	90.00	g	0.00	pcs	04/11/2024 15:23:48	18K	<input type="checkbox"/>
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/Mocku...	T4C3-2.0-B-CAS_CUT-30.0g-3pcs-24042...		0.00	30.00	g	3.00	pcs	04/22/2024 15:04:09	18K	<input type="checkbox"/>
<input type="checkbox"/>	SEMI-T4C3-2.0-...	WH/Fac1/HM	T4C3-2.0-B-CAS_CUT-20.0g-2pcs-24042...		20.00	20.00	g	2.00	pcs	06/07/2024 13:37:40	18K	<input type="checkbox"/>



## IV. Stock

### 반제품 재고 재주조

**Confirmation** x

These lots will create recasting list, are you sure you want to do this?

Lot					
Product	Location	Lot/Serial Number	Available Quantity	Quantity	Unit of Measure
SEMI-T4C3-20-B	WH/Fac1/HM	T4C3-20-B-CAS_CUT-20.0g-2pcs-240422-001	20.00	20.00	g

Add a line

WMS KPI Material

**WIP Stock** Q

3 Confirm 2 Cancel

1 Split 2 Merge 3 Recast 4 Scrap 5 Print Labels

1 selected

Filters Group By Favorites

Print Action

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
▶ T4C3-20-B (1)				0.00	0.50						
▼ SEMI-T4C3-20-B (5)				9,898.80	10,143.80						
<input type="checkbox"/>	SEMI-T4C3-20-...	WH/Fac1/HM	00000001	9,768.80	9,873.80	g	0.00	pcs	04/11/2024 13:48:55	18K	▢
<input type="checkbox"/>	SEMI-T4C3-20-...	WH/Fac1/HM	00000002	40.00	130.00	g	0.00	pcs	04/11/2024 15:00:19	18K	▢
<input type="checkbox"/>	SEMI-T4C3-20-...	WH/Fac1/HM	00000003	70.00	90.00	g	0.00	pcs	04/11/2024 15:23:48	18K	▢
<input type="checkbox"/>	SEMI-T4C3-20-...	WH/Fac1/Mocku...	T4C3-20-B-CAS_CUT-30.0g-3pcs-24042...	0.00	30.00	g	3.00	pcs	04/22/2024 15:04:09	18K	▢
<input checked="" type="checkbox"/>	T4C3-20-...	WH/Fac1/HM	T4C3-20-B-CAS_CUT-20.0g-2pcs-24042...	20.00	20.00	g	2.00	pcs	06/07/2024 13:37:40	18K	▢

MES KPI PMS QMS MMS Repair Scrap Process Closing Report Lot/Serial Number

**Recasting List** Search...

Download
Filters Group By Favorites

Return Type...	Created on	Process	Line	Step	Type...	Product	Lot	Quantity	From
<input type="checkbox"/>	Stock	06/11/2024 10:05:45	4		18K	SEMI-T4C3-20-B	T4C3-20-B-CAS_CUT-20.0...	20.00	WH/Fac1/HM

실행 순서 & 기능 :

1. 재 주소할 금/은 반제품 원편의 체크 박스 선택.
2. 체크 박스 선택 시 표시되는 메뉴 중의 "Recast" 버튼 눌러 진행.
3. "Confirm" 버튼을 눌러 승인.
4. MES > MMS > Recasting List로 승인된 반제품 목록 표시.





### IV. Stock

#### 반제품 재고 폐기

Confirm

This will scrap all selected records. Do you want to continue?

Confirm **3** Cancel

실행 순서 & 기능 :

1. 폐기할 반제품 원편의 체크 박스 선택.
2. 체크 박스 선택 시 표시되는 메뉴 중의 "Scrap" 버튼 눌러 진행.
3. 경고창의 "Confirm" 버튼 눌러 시행.
4. Stock 정보에서 자재 말소.

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

WIP Stock

Product Search...

Split Merge Recast **Scrap 2** Print Labels 1 selected

Filters Group By Favorites 1-80 / 153

Print Action

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
T4C3-2.0-B (1)				0.00	0.50						
SEMI-T4C3-2.0-B (5)				9,878.80	10,143.80						
SEMI-BC-C167 (2)				20.00	20.00						
<input checked="" type="checkbox"/> SEMI-BC-C167 WH/Faci/HM		BC-C167-CAS_CUT-10.0g-20pcs-2...		10.00	10.00	g	20.00	pcs	04/11/2024 10:31:59	18K	<input type="checkbox"/>
<input type="checkbox"/> SEMI-BC-C167 WH/Faci/Metal Tree Cutting		BC-C167-CAS_CUT-10.0g-30pcs-2...		10.00	10.00	g	30.00	pcs	04/11/2024 10:31:59	18K	<input type="checkbox"/>

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

WIP Stock

Product Search...

Filters Group By Favorites 1-80 / 153

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
SEMI-T4C3-2.0-B (5)				9,878.80	10,143.80						
SEMI-BC-C167 (1)				10.00	10.00						
<input type="checkbox"/> SEMI-BC-C167 WH/Faci/Metal Tree Cutting		BC-C167-CAS_CUT-10.0g-30pcs-2...		10.00	10.00	g	30.00	pcs	04/11/2024 10:31:59	18K	<input type="checkbox"/>
SEMI-T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-5.12-HM (1)				13.00	13.00						



### IV. Stock

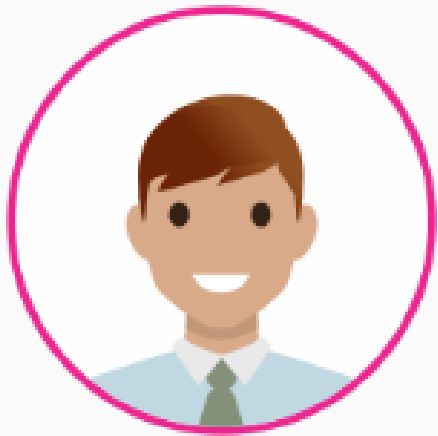
#### 반제품 재고 라벨 인쇄

실행 순서 & 기능 :

1. 라벨 인쇄할 반제품 원편의 체크박스 선택.
2. 체크박스 선택 시 표시되는 메뉴 중의 "Print Labels" 버튼 눌러 인쇄.

The screenshot shows the WMS WIP Stock interface. At the top, there are navigation tabs for Material Warehouse, WIP Warehouse, FG Warehouse, Mold Warehouse, Silver Warehouse, and Lot/Serial Number. Below the tabs, there are buttons for Split, Merge, Recast, Scrap, and Print Labels. The Print Labels button is highlighted with a purple circle containing the number 2. To the right of the Print Labels button, there is a dropdown menu showing '1 selected' and 'Select all 114'. Below the buttons, there is a table with columns: Product, Location, Lot/Serial Number, Package, Available Quantity, On Hand Quantity, Unit of Measure, 2nd Quantity, 2nd Uom, Created on, Main type, and Scraped... The table contains three rows of data. The first row is expanded, showing a sub-row with a checked checkbox in the Product column, highlighted with a purple circle containing the number 1.

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
SEMI-18K-W-GOLDTREE-CAS_TRE-20240610144404 (1)				5.00	5.00						
SEMI-18K-W-GOLDTREE-... WH/Fac1/Metal Tree Cutt...		CAS_TRE-250.0g-24061...		5.00	5.00	g	100	pcs	06/10/2024 15:12:03	18K	
SEMI-18K-W-GOLDTREE-CAS_TRE-20240604090446 (1)				33.00	33.00						



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