

For Smart Factory



Operating |
User |

MANUAL



MES 3D

ERP + MES + SCADA

Auto & S.I

User Manual MES

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WMS-FG



Explain

I. OQC

Create OQC

OQC **2**

[+ Create](#)

Item or Ready Search...

Filters Group By Favorites 1-3 / 3

	Reference	From	To	Contact	Scheduled Date	Source Document	Status	Created on
<input type="checkbox"/>	☆ WH/FOQC/00008	WH/Fac1/OQC	WH/FG		6 days ago	MMO/00031	Operation	04/26/2024 16:33:50
<input type="checkbox"/>	☆ WH/FOQC/00007	WH/Fac1/OQC	WH/FG		6 days ago	MMO/00037	Operation	04/26/2024 16:33:14
<input type="checkbox"/>	☆ WH/FOQC/00006	WH/Fac1/OQC	WH/FG		6 days ago	MMO/00039	Item	04/26/2024 16:32:57

1

Step by step:

1. After the Finishing is completed, it will automatically appear in the OQC
→ Detailed explanation on the back page
2. You click here to create the OQC inspection form

WMS-FG



Explain

I. OQC

Check item OQC

Step by step:

1. Specify the type of work and where the product will be moved after OQC is completed.
2. Specifies the OQC inspection form.
3. Product information to be inspected is automatically displayed.
4. Click the “Check” button to open the product information input window.

OQC / WH/FOQC/00006

Edit Create Print Action KnowSystem 3 / 3 < >

Cancel Draft Item Operation Done

☆ WH/FOQC/00006

Operation Type	JPARK-FG OQC	Created Date	04/26/2024 16:32:57
From	WH/Fac1/OQC	Scheduled Date	04/26/2024 16:32:57
To	WH/FG 1	Source Document	MMO/00039
OQC Form	OQC Form 2		

Item Operations Document

4 Check

Product	Lot Code	Demand	Received UoM	2Demand	2Received	UoM
HC-159-E-18K-4.7IG-W-72PCS-108CT	HC-159-E-18K-4.7IG-W-72PCS-108CT-6.75g-4pcs-240426-VN-HK107-KAMTONG-RUSH-001	6.75	0.00 g	4.00	0.00	pcs

Add a line 3

WMS-FG



Explain

Step by step:

1. The entered weight value can be changed to a value linked to the electronic scale.
2. You can change the value of the quantity to be inspected.
3. Click the “Confirm” button to confirm.

I. OQC

Check item OQC

Receive Product ×

Reference # WH/FOQC/00060

Total Demand 250.00

Total Received 250.00

Lot Count 1

Item	Lot Code	Demand Weight...	Received Weight	UoM	Demand Qty	Received Qty	Uo...	Check Date
T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-5.1...	T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-5.12-250g-1...	250.00	250.00	<input type="text" value="input"/> g	10.00	10.00	pcs	

1 **2**

3

WMS-FG



Explain

I. OQC

Check OQC form

Step by step:

1. Press the OQC button to inspect semi lot receipt. -> Detailed explanation in the back page
2. Print function.

OQC / WH/FOQC/00006

Edit Create

Print

Action

KnowSystem

3 / 3



Complete OQC

Cancel

Draft

Item

Operation

Done

☆ WH/FOQC/00006

Operation Type	JPARK:FG OQC	Created Date	04/26/2024 16:32:57
From	WH/Fac1/OQC	Scheduled Date	04/26/2024 16:32:57
To	WH/FG	Source Document	MMO/00039
OQC Form	OQC Form		

Item Operations Document

1

2

OQC

Print Labels

Product	From	To	Lot Code	Reserved	Done	OK Weight	NG Weight	Received Weight	OK Qty	NG Qty
HC-159-E-18K-4.7IG-W-72PCS-108CT	WH/Fac1/OQC	WH/FG	HC-159-E-18K-4.7IG-W-72PCS-108CT-6.75g-4pcs-240426-VN-HK107-KAMTONG-RUSH-001	6.75	6.75	0.00	0.00	4.00	0.00	0.00

WMS-FG



Explain

I. OQC

Check OQC form

Step by step:

1. Select product to inspect.
2. Enter inspection personnel, inspection date, and final inspection results.
3. Display of inspection items specified in QMS.
3. After completing the test result input, click the “Submit” button to approve.

Quality List

Product	Lot Code	Status	Staff	Total Weight	Total OK	Total NG	OK Qty	NG Qty	Date	Judgement
<input checked="" type="checkbox"/> MC-127-17INCH-18K-2.79GR-W-9-0.23CT	MC-127-17INCH-18K-2.79GR-W-9-0.23CT-13.62g-5pcs-240607-VN-JP2024-132-001	Not Yet	Mai Tuan Kiet	13.62	13.62	INPUT	0	5	07/06/24	OK

QC Type	QC Process	QC Code	Method	Frequency	Input	Judgement
Ngoại quan OQC	OQC	Function	Phương pháp OQC	Kiểm tra tất cả	0	OK
Ngoại quan OQC	OQC	Shape/Deform	Bảng mắt	Kiểm tra tất cả	0	OK
Ngoại quan OQC	OQC	Brightness	Bảng mắt	Kiểm tra tất cả	0	OK
Ngoại quan OQC	OQC	Bubble/Crack	Bảng mắt	Kiểm tra tất cả	0	OK
Ngoại quan OQC	OQC	Others	Bảng mắt	Kiểm tra tất cả	0	OK

SUBMIT CLOSE

WMS-FG



Explain

I. OQC

Create Lot NG

Step by step:

1. In case of NG result during OQC inspection, press the button to proceed with the repair . -> Detailed explanation in the back page
2. NG lot and OK lot information after checking OQC

QC / WH/FOQC/00012

Edit + Create Print Action 1/1 < >

Complete OQC Cancel Draft Item Operation Done

1 Repair Order

☆ WH/FOQC/00012

Operation Type	Jpark FG OQC	Created Date	04/09/2024 11:53:22
From	WH/Fac/00C	Scheduled Date	04/09/2024 11:53:23
To	WH/FG	Source Document	MMQ/00049
OQC Form	OQC 10/04		

Item Operations Document

1 NG Lot Print Labels

Product	From	To	Lot Code	Reserved	Done	OK Weight	NG Weight	Received Weight	OK Qty	NG Qty	I
T4C3-(20-3.5)-ITech-18K-W-25.02gr-512	WH/Fac/00C	WH/REC	T4C3-(20-3.5)-ITech-18K-W-25.02gr-512-250g-10pcs-240409-VW-001-NG-001	25.00	25.00	0.00	25.00	10.00	0.00	1.00	
T4C3-(20-3.5)-ITech-18K-W-25.02gr-512	WH/Fac/00C	WH/FG	T4C3-(20-3.5)-ITech-18K-W-25.02gr-512-250g-10pcs-240409-VW-001	225.00	225.00	225.00	0.00	10.00	9.00	0.00	

WMS-FG



Explain

I. OQC

Create Lot NG

Create NG Lot

x

Reference #	WH/FOQC/00012	Total NG Qty	1.00
To	WH/REC	Total NG Weight	25.00

<input checked="" type="checkbox"/> From Lot Code	NG Lot Code	NG Reason	NG Weight	Uo...	NG C
<input checked="" type="checkbox"/> T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-5.12-250g-10pcs-240409-VN-0...	T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-5.12-250g-10pcs-240409-VN-001-NG-0...		25.00 g		

1

2

Create

Close

Step by step:

1. You select the NG Lot line
2. Click the button to create NG Lot

WMS-FG



Explain

I. OQC

Complete OQC

Step by step:

1. Display issued NG product lot information.
2. Display issued OK product lot information.
3. Click the "Complete OQC" button to complete.

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

OQC / WH/FOQC/00060

Edit Create Print Action 1/12

Complete OQC Cancel Draft Item Operation Done

Operation Type 3 Jpark: FG OQC Created Date 06/07/2024 14:06:16
From WH/Fac1/OQC Scheduled Date 06/07/2024 14:06:16
To WH/FG Source Document MMO/00218
OQC Form OQC Form Test

Item Operations Document

Print Labels NG Lot

Product	From	To	Lot Code	Demand Weight...	Done Qty	OK Weight	NG Weight	Received Qty	OK Qty	NG Qty	
T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-...	WH/Fac1/OQC	WH/REC	T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-...	1	25.00	25.00	0.00	25.00	1.00	0.00	1.00
T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-...	WH/Fac1/OQC	WH/FG	T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-...	2	225.00	225.00	225.00	0.00	225.00	9.00	0.00

Add a line

WMS-FG



Explain

II. Receiving

Create receiving

Step by step:


1. Click Create to create receiving
-> Detailed explanation on the back page

FG Receiving

[+ Create](#)

Ready Search... Filters Group By Favorites

Reference	From	To	Contact	Scheduled Date	Source Document	Status	Created on
REF0001	Viverra nam	Viverra nam	Thomas Passot	In 36 days		Waiting Another Operation	03/01/2024 02:32:36
REF0002	Viverra nam	Voluptat blandit	Carrie Helle	In 45 days		Item	01/25/2024 08:32:36
REF0003	Laoreet id	Viverra nam	Henry Campbell	12 days ago		Shipping	04/18/2024 00:32:36
REF0004	In massa	Integer vitae	Henry Campbell			Cancelled	04/05/2024 01:32:36
REF0005	Integer vitae	In massa	Henry Campbell	In 36 days		Waiting	02/10/2024 11:32:36
REF0006	Voluptat blandit	Voluptat blandit	Cancelled			Item	03/02/2024 09:32:36
REF0007	Integer vitae	Voluptat blandit				Suppression	03/08/2024 19:32:36
REF0008	Laoreet id	In massa				Cancelled	02/28/2024 14:32:36
REF0009	In massa	Voluptat blandit				Waiting Another Operation	03/23/2024 10:32:36
REF0010	Integer vitae	Viverra nam				Cancelled	03/19/2024 17:32:36

 Create new document

[No Title]

WMS-FG



Explain

II. Receiving

Create receiving

Step by step:

1. Select the type of work and the location where the semi lot will be moved.
2. Enter the semi lot information to be issued.
3. Click Confirm to confirm.

FG Receiving / WH/FR/00001

Edit **+ Create** **Print** **Action** **KnowSystem** 1/1 < >

Confirm **Cancel** **Draft** **Operation** **Done**

☆ WH/FR/00001

Operation Type	Jewel Park: FG Receiving	Scheduled Date	02/29/2024 18:33:13
From	WH/Fac/OQC	Shipping Date	
To	WH/FG	Source Document	

Item Operations

Product	Demand	UoM
Test Repair	2	100 g
Add a line		

WMS-FG



Explain

Step by step:

1. Click Complete to finish receiving.

II. Receiving

Complete receiving

FG Receiving / WH/FR/00001

Edit

Create

Print

Action

KnowSystem

1/1



Complete Receiving

Cancel

Draft

Operation

Done

1

☆ WH/FR/00001

Operation Type	Jewel Park: FG Receiving	Scheduled Date	02/29/2024 18:33:13
From	WH/Fac1/OQC	Shipping Date	02/29/2024 18:33:51
To	WH/FG	Source Document	

Item Operations

Product	From	To	Lot Code	Reserved	Done	UoM	
Test Repair	WH/Fac1/OQC	WH/FG	test	100	0.00	g	

Add a line

WMS-FG



Explain

III. Shipping

Preparation of finished product shipping instructions

Step by step:

1. Click the line finished good to shipping
2. Click the button to create shipping

FG Shipping **2**

Ready Search...

Filters Group By Favorites 1-11 / 11

Reference	From	To	Contact	Scheduled Date	Source Document	Status	Created on
WH/OUT/00033	WH/FG	Partner Locations/Customers	ADT	8 days ago		Operation	04/24/2024 09:35:00
WH/OUT/00032	WH/FG	Partner Locations/Customers	CHRIS	8 days ago		Operation	04/24/2024 09:31:16
WH/OUT/00031	WH/FG	Partner Locations/Customers	ADT	8 days ago	S00019	Operation	04/24/2024 09:17:07
WH/OUT/00028	WH/FG	Partner Locations/Customers	ABD	10 days ago	S00016	Operation	04/22/2024 08:29:07
WH/OUT/00019	WH/FG	Partner Locations/Customers	AAMIR	15 days ago	S00013	Operation	04/17/2024 08:51:45
WH/OUT/00016	WH/FG	Partner Locations/Customers	CHRIS	24 days ago	S00012	Operation	04/08/2024 13:15:54
WH/OUT/00014	WH/FG	Partner Locations/Customers	ABC TRUC	27 days ago	S00011	Operation	04/05/2024 14:46:55
WH/OUT/00013	WH/FG	Partner Locations/Customers	ABC TRUC	27 days ago	S00010	Operation	04/05/2024 14:46:10
WH/OUT/00009	WH/FG	Partner Locations/Customers	AFARI	31 days ago	S00006	Operation	04/01/2024 15:31:28
WH/OUT/00008	WH/FG	Partner Locations/Customers	ABD	31 days ago	S00005	Operation	04/01/2024 15:14:04
WH/OUT/00006	WH/FG	Partner Locations/Customers	ABD	31 days ago	S00002	Operation	04/01/2024 08:01:51

WMS-FG



Explain

III. Shipping

Preparation of finished product shipping instructions

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

FG Shipping / WH/OUT/00105

Edit + Create Print Action 19 / 19

Confirm Cancel Draft Operation Done

☆ WH/OUT/00105

Customer ABINT 1
Operation Type Jpark: FG Shipping
From WH/FG

Scheduled Date 06/07/2024 15:40:29
Shipping Date
Sales Order 2 S00043

Item Operations

Product	Demand	Quantity Done	UoM	2Demand Qty	2Receive	UoM
T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-5.12	225.00	3	0.00 g	9.00	0.00	pcs

Add a line

Step by step:

1. Enter the customer you wish to ship to.
2. Enter the Sales Order of the customer you wish to ship to (not required). -> When you enter a Sales Order, the schedule is displayed linked to ERP > Master Plan > Delivery Plan.
3. Enter product information to be shipped.
4. Confirm by pressing the "Confirm" button.

WMS-FG



Explain

III. Shipping

Preparation of finished product shipping instructions

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

FG Shipping / WH/OUT/00105

Save Discard 1/1 < >

Complete Shipping Cancel Draft Operation Done

4

☆ WH/OUT/00105

Customer: ABINT Scheduled Date: 06/07/2024 15:40:29

Operation Type: Jpark: FG Shipping Shipping Date: 06/07/2024 15:52:42

From: WH/FG Sales Order: S00043 e.g. SO0001

Item Operations Mapping Packaging

Product	From	Lot Code	JWP Label #	Demand	From Location	Quantity	Done	UoM	Packaging...	2Demand Q...	2Receive	Uo...
T4C3-(2.0-3.5)-17inch-18K-W-25.02gr...	WH/FG	T4C3-(2.0-3.5)-17inch-18K-W-25.02gr...		225.00		225.00	225.00	g		9.00	9.00	pcs

Add a line 1 2 3

Step by Step:

* Proceed in the Operation tab.

Enter the product lot to be shipped.

Enter the weight of the product to be shipped.

Enter the quantity of product to be shipped.

Click the “Complete Shipping” button to complete.

** Mapping and Packaging are optional and explained in the later chapter.

WMS-FG



Explain

III. Shipping

Creation of finished product shipping instructions – Mapping (optional)

Step by Step:

1. Enter JP label number.
2. Press the “Mapping” button to synchronize the lot and JP label number of the product to be shipped.
3. Searchable in Lot Code details or Lot/Serial Number menu.

The screenshot displays the WMS shipping interface. At the top, there's a navigation bar with 'WMS' and various warehouse types. Below it, a 'Complete Shipping' button is visible. The main form shows shipping details for 'WH/OUT/00105', including Customer (ABINT), Operation Type (Jpark: FG Shipping), and From (WH/FG). It also includes fields for Scheduled Date, Shipping Date, and Sales Order. A table below lists product details with columns for Product, From, Lot Code, JWP Label #, Demand, From Location Quantity, Done, UoM, Packaging, 2Demand Qty, 2Receive, and Uo... The table contains one row for product T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-... with Lot Code T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-5.12-225.0g-9.0p and JWP Label # 67891234. A pop-up window titled 'Open: Lot Code' is open, showing details for the selected lot, including Product, Quantity, Internal Reference, 2nd Quantity, Is NG, Is Recast, Is Repair, JWP Label, and Last Lot. The JWP Label field is highlighted with a red circle '3'.

Product	From	Lot Code	JWP Label #	Demand	From Location Quantity	Done	UoM	Packaging	2Demand Qty	2Receive	Uo...
T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-...	WH/FG	T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-5.12-225.0g-9.0p	67891234	225.00	225.00	225.00	g		9.00	9.00	pcs

WMS-FG



Explain

III. Shipping

Create packing

Packaging

x

Packing # WH/OUT/00031

Source Document S00019

Customer ADT

<input type="checkbox"/>	Product	Demand	Stock Qty	Done Qty	UoM	2Demand Q...	Received Weight	Uo...	Lot Code
<input type="checkbox"/>	T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-5...	50.04	23.70	1	0.00 g	2.00	0.00 pcs		T4C3-(2.0-3.5)-17inch-18K-W-25.02gr-5.12-100g-3pcs-240411-

3

2

4

Confirm

Create Packaging #

Close

Print Labels

Step by step:

1. Enter quantity to shipping
2. Click the button to create packing
3. Click Confirm to confirm after creating packing
4. Print function

WMS-FG



Explain

IV. Return

Check return

FG Return / WH/FR/00002

[Edit](#) [+ Create](#) [Print](#) [Action](#) [KnowSystem](#) 1/1 < >

[Confirm](#) [Cancel](#) [Draft](#) [Operation](#) [Done](#)

3

☆ WH/FR/00002

Operation Type	Jewel Park: FG Return	Scheduled Date	03/01/2024 14:05:44
From	WH/Material/Stock	Return Date	03/01/2024 14:05:44
To	WH/FG	Source Document	

[Item](#) Operations

Product	Demand	UoM
CU		100 g

Add a line

Step by step:

1. Select the type of work and the location where the semi lot will be moved.
2. Enter the semi lot information to be issued.
3. Click Confirm to confirm.

WMS-FG



Explain

IV. Return Validate Return

Step by step:

1. Quantity will be automatically updated after checking
2. Click the button to Confirm.

FG Return / WH/FR/00002

Edit Create Print Action KnowSystem 1/1 < >

Validate Cancel Draft **Operation** Done

2

☆ WH/FR/00002

Operation Type	Jewel Park: FG Return	Scheduled Date	03/01/2024 14:05:44
From	WH/Material/Stock	Return Date	03/01/2024 14:07:38
To	WH/FG	Source Document	

Item **Operations**

Product	From	To	Lot Code	Reserved	Done	UoM	
CU	WH/Material/Stock	WH/FG	CU-TuanTest	100	1	0.00 g	

Add a line

WMS-FG



Explain

V. Stock

View to stock

Step by step:

1. View to stock.

FG Stock

FG x Product x Search_

Filters Group By Favorites 1-4 / 4 < >

Product	Location	Lot/Serial Number	Available Quantity	On Hand Quantity	Unit of Measure
Test Repair (1)			0.00	1.00	
Test Repair	WH/FG/Packing	test	0.00	1.00	g
HC-070(6.5)-18K-W-2.10gr-1.20 (2)			3.00	3.00	
T4C3-(2.0-3.5)-VN-17inch-18k-25.02g-w-121pcs-5.12ct (1)			64.10	125.10	
T4C3-(2.0-3.5)-VN-17inch-18k-25.02g-w-121pcs-5.12ct_TestDelete (1)			94.95	100.00	

WMS-FG



Explain

V. Stock

View to stock

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

FG Stock

Split Merge Recast Scrap Print Labels 1 selected

Print Action

Product	Location...	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT (2)				12.00	12.00				
<input checked="" type="checkbox"/>		BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240...	10.00	10.00	g	3.00	pcs	05/31/2024 09:19:17
<input type="checkbox"/>		BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-2g-1pcs-240531-...	2.00	2.00	g	1.00	pcs	06/05/2024 10:37:46

Separate Lot

Split

Lot Code: BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240531-240531-VN-NG-001

Split Weight: 3.3

Split Quantity: 1

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240531-240531-VN-NG-001	WH/FG	10.00	g	3.00	pcs	Confirmed

Split Confirm Close

Step by Step:

1. Select the check box to the left of the finished product to be split.
2. Press the "Split" button in the menu displayed when the check box is selected to display a split window.
3. Enter the weight of the lot to be split.
4. Enter the quantity of lots to be divided.

WMS-FG



Explain

V. Stock

Finished Goods Inventory Splitting

Step by Step:

1. Split by pressing the “Split” button.
2. Display of segmented lot information.
3. Confirm by pressing the “Confirm” button.
4. Display segmented lot information in list window.

Popup Title ×

Split

Lot Code: BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240531-240531-VN-NG-001

Split Weight: 3.30

Split Quantity: 1.00

Product	Lot/Serial Number	From Location...	Stock Weight...	UoM	Stock Qty	UoM	Status...
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240531-240531-VN-NG-001	WH/FG	6.70 g		2.00	pcs	Draft
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240531-240531-VN-NG-001-44135...	WH/FG	3.30 g		1.00	pcs	Draft

Split **1** **Confirm** **3** Close

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number 1 3

FG Stock FG Product Search...

Filters Group By Favorites 1-3 / 3 < >

Product	Location...	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT (3)				12.00	12.00				
<input type="checkbox"/>	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240...	6.70	6.70	g	2.00	pcs	05/31/2024 09:19:17
<input type="checkbox"/>	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-2g-1pcs-240531-...	2.00	2.00	g	1.00	pcs	06/05/2024 10:37:46
<input type="checkbox"/>	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240...	3.30	3.30	g	1.00	pcs	06/11/2024 10:39:43

WMS-FG



Explain

V. Stock

Finished Goods Inventory Merge

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

FG Stock

Split Merge Recast Scrap Print Labels 2 selected

Print Action

FG Product Search...

Filters Group By Favorites 1-3 / 3

Product	Location...	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT (3)				12.00	12.00				
<input checked="" type="checkbox"/>	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240...	6.70	6.70	g	2.00	pcs	05/31/2024 09:19:17
<input checked="" type="checkbox"/>	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-2g-1pcs-240531-...	2.00	2.00	g	1.00	pcs	06/05/2024 10:37:46
<input checked="" type="checkbox"/>	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240...	3.30	3.30	g	1.00	pcs	06/11/2024 10:39:43

Step by Step:

1. Check the box to the left of the finished product you want to merge.
2. Press the "Merge" button in the menu displayed when the check box is selected to display the merge window.
3. Selection of post-merger lots of finished products to be merged.

Merge Lot

Merge

Lot code to Merge

BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240531-240531-VN-NG-001

Product	Lot/Serial Number	From Location...	Stock Weight...	UoM	Stock Qty	UoM	Status
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240531-240531-VN-NG-001	WH/FG	6.70	g	2.00	pcs	Confirmed
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240531-240531-VN-NG-001-44135...	WH/FG	3.30	g	1.00	pcs	Confirmed

Merge Confirm Cancel

WMS-FG



Explain

V. Stock

Finished Goods Inventory Merge

Merge Lot ×

Merge

Lot code to Merge:

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240531-240531-VN-NG-001	WH/FG 2	10.00	g	3.00		Draft

Merge **1** **Confirm** **3** Cancel

Step by Step:

1. Click the “Merge” button to execute.
2. Display merged lot information.
3. Confirm by pressing the “Confirm” button.
4. Display merged lot information in list window.

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

FG Stock

FG x Product x Search...

Filters Group By Favorites 1-3 / 3 < >

Product	Location...	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT (2)				12.00	12.00				
<input type="checkbox"/>	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240...	4 10.00	10.00	g	3.00	pcs	05/31/2024 09:19:17
<input type="checkbox"/>	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-2g-1pcs-240531-...	2.00	2.00	g	1.00	pcs	06/05/2024 10:37:46

WMS-FG



Explain

V. Stock

Recast finished product inventory

Step by Step:

1. Check the box to the left of the finished gold/silver product you wish to recast.
2. Proceed by pressing the “Recast” button in the menu displayed when the check box is selected.
3. Confirm by pressing the “Confirm” button.
4. Display the list of approved finished products with MES > MMS > Recasting List.

Confirmation

These lots will create recasting list, are you sure you want to do this?

Lot
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT

Add a line

WMS KPI

FG Stock

Confirm 3 Cancel

Split Merge Recast 2 Scrap Print Labels 1 selected

Print Action

Product	Location...	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT (2)				12.00	12.00				
<input type="checkbox"/>	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT	WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240...	10.00	10.00	g	3.00	pcs	05/31/2024 09:19:17
<input checked="" type="checkbox"/>	T2C-3.5-18K-7.69GR-W-F-8-1.2CT	WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-2g-1pcs-240531-...	2.00	2.00	g	1.00	pcs	06/05/2024 10:37:46

MES KPI PMS QMS MMS Repair Scrap Process Closing Report Lot/Serial Number

Recasting List

Search...

Filters Group By Favorites

Return Type...	Created on	Process	Line	Step	Type...	Product	Lot	Quantity	From
<input type="checkbox"/>	Stock	06/11/2024 10:52:17			18K	BP-T2C-3.5-18K-7.69GR-W-...	BP-T2C-3.5-18K-7.69GR-W-...	2.00	WH/FG

WMS-FG



Explain

V. Stock

Disposal of finished product inventory

Confirm x

This will scrap all selected records. Do you want to continue?

Step by Step:

1. Check the box to the left of the finished product you wish to dispose of.
2. Proceed by pressing the “Scrap” button in the menu displayed when the check box is selected.
3. Execute by pressing the “Confirm” button in the warning window.
4. Clear finished product from stock information.

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

FG Stock

Split Merge Recast **Scrap** Print Labels 1 selected

Product	Location...	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT (2)				10.00	12.00				
<input checked="" type="checkbox"/>	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-0.0g-0.0pcs-240...		10.00	10.00	g	3.00	pcs	05/31/2024 09:19:17
<input type="checkbox"/>	2C-3.5-18K-7.69GR-W-F-8-1.2CT WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-2g-1pcs-240531-...		0.00	2.00	g	1.00	pcs	06/05/2024 10:37:46

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

FG Stock

Product	Location...	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT (1)				0.00	2.00				
<input type="checkbox"/>	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT WH/FG	BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-2g-1pcs-240531-...		0.00	2.00	g	1.00	pcs	06/05/2024 10:37:46

WMS-FG



Explain

V. Stock

Print label

Step by Step:

1. Select the check box to the left of the finished product for label printing.
2. Print by pressing the "Print Labels" button in the menu displayed when the check box is selected.

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number

FG Stock

Split Merge Recast Scrap **Print Labels** 1 selected

Print Action

FG Product Search...

Filters Group By Favorites 1-3 / 3

Product	Location...	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on
BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT (1)				0.00	2.00				
HC-070(6.5)-18K-W-2.10gr-1.20 (11)				19.00	148.60				
<input type="checkbox"/>	HC-070(6.5)-18K-W-2.10gr-1.2...	WH/FG	HC-070(6.5)-18K-W-2.10gr-1.20-15.3g-6pcs-240419-VN-001	0.00	11.30	g	6.00	pcs	04/19/2024 14:57:02
<input type="checkbox"/>	HC-070(6.5)-18K-W-2.10gr-1.2...	WH/FG	HC-070(6.5)-18K-W-2.10gr-1.20-6.300000000000001g-3pc...	0.00	5.30	g	3.00	pcs	04/24/2024 10:33:30
<input type="checkbox"/>	HC-070(6.5)-18K-W-2.10gr-1.2...	WH/FG	HC-070(6.5)-18K-W-2.10gr-1.20-44g-10pcs-240402-VN-001-	0.00	1.00	g	0.00	pcs	05/10/2024 08:57:47
<input type="checkbox"/>	HC-070(6.5)-18K-W-2.10gr-1.2...	WH/FG	HC-070(6.5)-18K-W-2.10gr-1.20-18.5g-9pcs-240409-VN-001-	0.00	1.00	g	0.00	pcs	05/10/2024 08:58:08
<input type="checkbox"/>	HC-070(6.5)-18K-W-2.10gr-1.2...	WH/FG	HC-070(6.5)-18K-W-2.10gr-1.20-16.8g-8pcs-240514-VN-ABIN-	0.00	16.80	g	8.00	pcs	05/14/2024 15:03:17
<input type="checkbox"/>	HC-070(6.5)-18K-W-2.10gr-1.2...	WH/FG	HC-070(6.5)-18K-W-2.10gr-1.20-20.9g-10pcs-240520-VN-ABL-	0.00	20.90	g	10.00	pcs	05/20/2024 14:20:52
<input type="checkbox"/>	HC-070(6.5)-18K-W-2.10gr-1.2...	WH/FG	HC-070(6.5)-18K-W-2.10gr-1.20-21g-10pcs-240521-VN-002	0.00	18.90	g	1.00	pcs	05/21/2024 16:29:19
<input type="checkbox"/>	HC-070(6.5)-18K-W-2.10gr-1.2...	WH/FG	HC-070(6.5)-18K-W-2.10gr-1.20-15.0g-7.0pcs-240522-24052...	0.00	15.00	g	15.00	pcs	05/22/2024 10:11:06
<input type="checkbox"/>	HC-070(6.5)-18K-W-2.10gr-1.2...	WH/FG	HC-070(6.5)-18K-W-2.10gr-1.20-1.8g-1pcs-240522-VN-001	0.00	1.80	g	1.00	pcs	05/22/2024 10:22:19
<input checked="" type="checkbox"/>	HC-070(6.5)-18K-W-2.10gr-1.2...	WH/FG	HC-070(6.5)-18K-W-2.10gr-1.20-55.9g-49.9g-7.0pcs-240522-	19.00	49.90	g	49.90	pcs	05/22/2024 15:36:10
<input type="checkbox"/>	HC-070(6.5)-18K-W-2.10gr-1.2...	WH/FG	HC-070(6.5)-18K-W-2.10gr-1.20-6.7g-1pcs-240522-VN-001	0.00	6.70	g	1.00	pcs	05/22/2024 16:01:34



Thank you for using

For Smart Factory

MES 3D

ERP + **MES** + **SCADA**